

WUJIANG TIANSHUN MACHINERY CO., LTD.

·NO.222, FUXIN ROAD.SHENTA TOWN.SUZHOU CITY.JIANGSU P.R.CHINA



Company Profile



CQC-ISO9001质量认证



Wujiang Tianshun Machinery Co.,Ltd, is located in Wujiang city, Funhu New District, which is the Yangzi River Integrated Demonstration Zone, nearby Shanghai.

We are a household company founded in 2000, specialized in manufacturing and exporting cash box, key box, personal security box and metal toys for about 20 years. We've established good business relationship with Master Lock, Office Depot, Wedo, Pavo, Lidl and so on. Our factory has attained the certificate of ISO9001-2008.

Various Audits

--BSCI (*Business Social Compliance Initiative--EU*) audit

--Master Lock:

COC(*Code of Conduct--FBHS*)

Dec-2017 Overall Score:92 Excellent Level

QSA(*Quality System Assessment*)

--Wal-mart:

Supply Chain Security(SCS)

Factory Capability&Capacity Audit(FCCA)

--Office Depot: Social Responsibility Assessment & Facility Security Assessment

-- Government environmental assessment

Audit Report



**BUREAU
VERITAS**

Factory Security Assessment - General Merchandise and Food - Country Rated Medium Risk for Supply Chain Security -

Factory Profile

Wal-Mart Factory ID #	28069630	
Factory Name	Wujiang Tianshun Machinery Co.,Ltd	
Factory Street Address	No.222 of Fuxin Rd, Shenta Town, Wujiang, Jiangsu Province	
	N/A	
Factory City and Country	Wujiang	China
Wal-Mart SCS Audit Request ID #	5035952	
Factory Responsible Person Name	Mr. Shan Yong / Factory Manager	
Contact Number	86-512-63296018	
Date of Security Audit	Mar-17-2015	
OVERALL SCORE	90	
RISK RATING	Low Risk Priority	

Audit Report



Factory Capability & Capacity Audit (FCCA): HARDLINES-Electrical & Electronics (E&E)

Third party report No.: JSASCN17214068

Score: 78.9%

FCCA Report No: WGSFCCA03-CN201702-28069630-SGS

SUBJECT: FCCA RATING

FINAL AUDIT RESULT:

PASS

Audit Date: Feb.16, 2017

We would like to thank you for your cooperation during our Factory Capability & Capacity Audit held last Feb.16, 2017 (date) at

Wujiang Tianshun Machinery Co.,Ltd / 28069630 (Factory Name/ Factory ID) under Sentry Group/Master Lock / 28002102 (Supplier Name /Supplier ID).

The above stated factory received a "78.9%" rating. This factory has Non-Conformities observed during the audit and/or Conditions that were deemed to affect Production and Quality process as well. Please work closely with your factory to remedy these Non Conformities to prevent future rejection.

The following conditions apply to this factory:

- The completed Corrective Action Plan (CAP) by factory management must be accomplished and sent to third party office, 2 days from receipt of audit findings.
- Follow-up audit (Announced or Un-announced) will be conducted within 2 days from factory submission of Corrective Action Plan (CAP)
- It is also expected that the Supplier on record will closely assist and monitor assigned factory in performing action plans and completion dates indicated.
- **Please note that factory management must strictly implement Corrective Action Plan (CAP) based on target completion dates stipulated on the "Quality Summary" form accomplished by factory. Failure of factory to rectify observed Non-Conformities that widely contributes to factory's poor performance and un-acceptable quality may result to cancellation of order/s and will later be reviewed with Merchandising Team if future orders would still be placed.**

Thank you for your usual assistance and support for WMGS QA's Factory Capability and Capacity Audit (FCCA) Program.



第十三期中国—瑞典企业社会责任培训证书

13th Sino-Swedish Corporate Social Responsibility Workshop Diploma

龙腾云 先生/女士，2014年5月20日—23日参加第十三期中国—瑞典企业社会责任培训班，特颁发此证书。

This is to certify that, Mr./Ms. Tengyun Long Attended 13th Sino-Swedish Corporate Social Responsibility Workshop from May 20th-23rd, 2014.

刘海泉 *Liu Haiquan*

二零一四年五月二十三日

Occupied area: 30000 m²

Buildings (total): 12

Workshop: 7

Warehouse: 2

Canteen: 1

Tooling Room:1

Office building: 2 (Sample room: 1 Testing Room: 1)



Facility

Cutting machine 剪板机: 5

Punching machine 冲床: 116

Electrostatic spraying machine 静电喷塑机:16

Welding machine 点焊机: 32

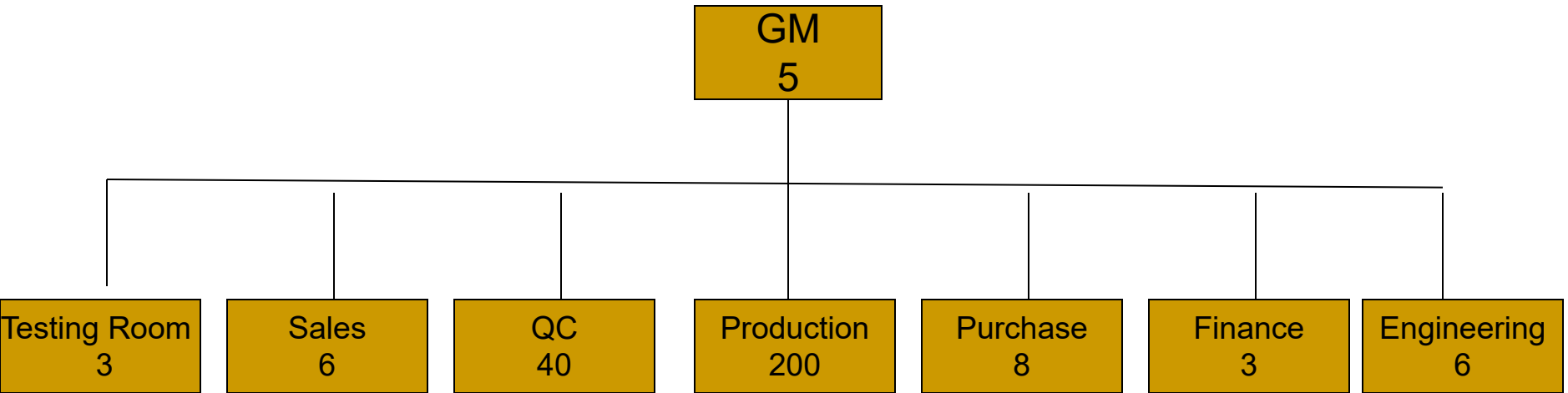
Plastic spraying automatic line 自动喷塑线: 1

Package line 包装线: 5

Laser cutting machine 激光切割机: 3

Testing Equipment 测试设备: 10

Organization Chart

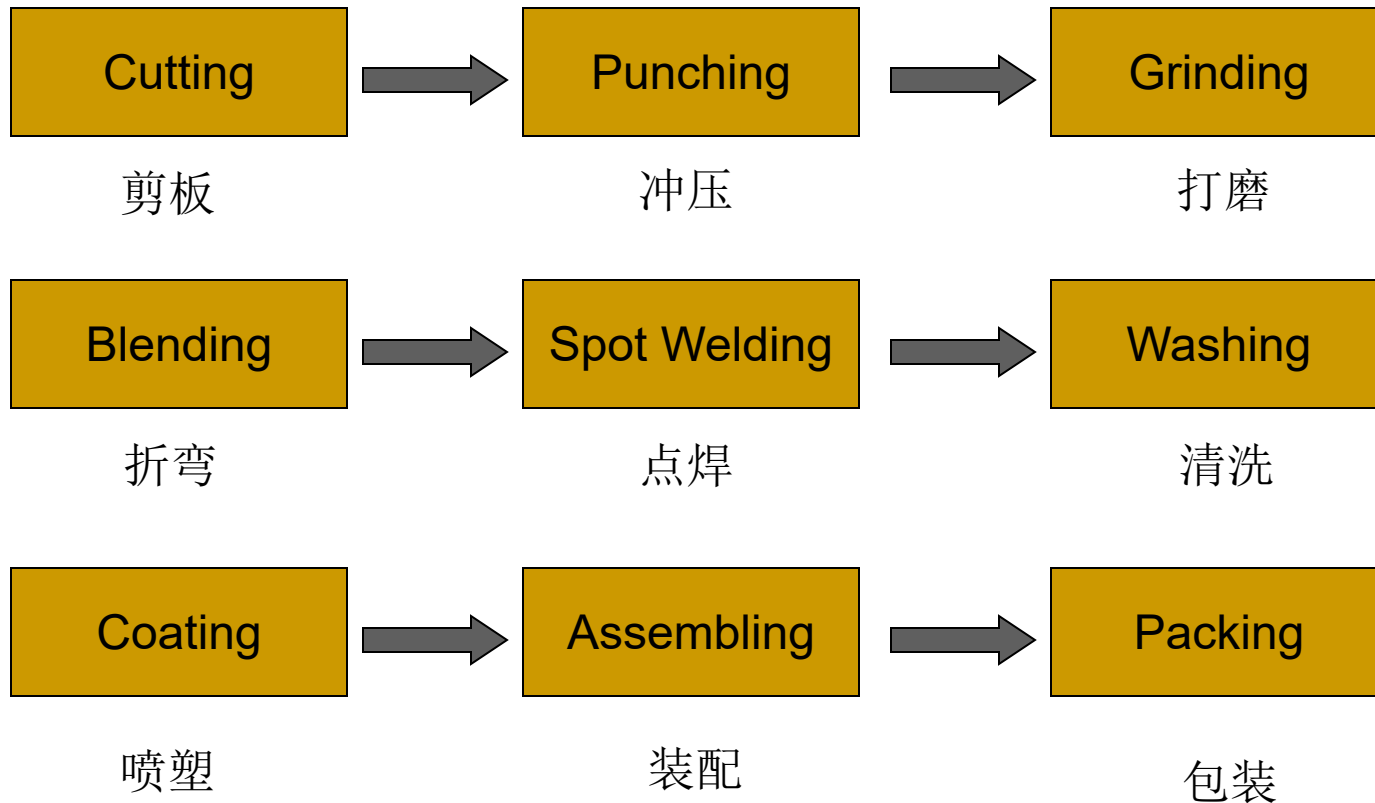


Employees (total): 270

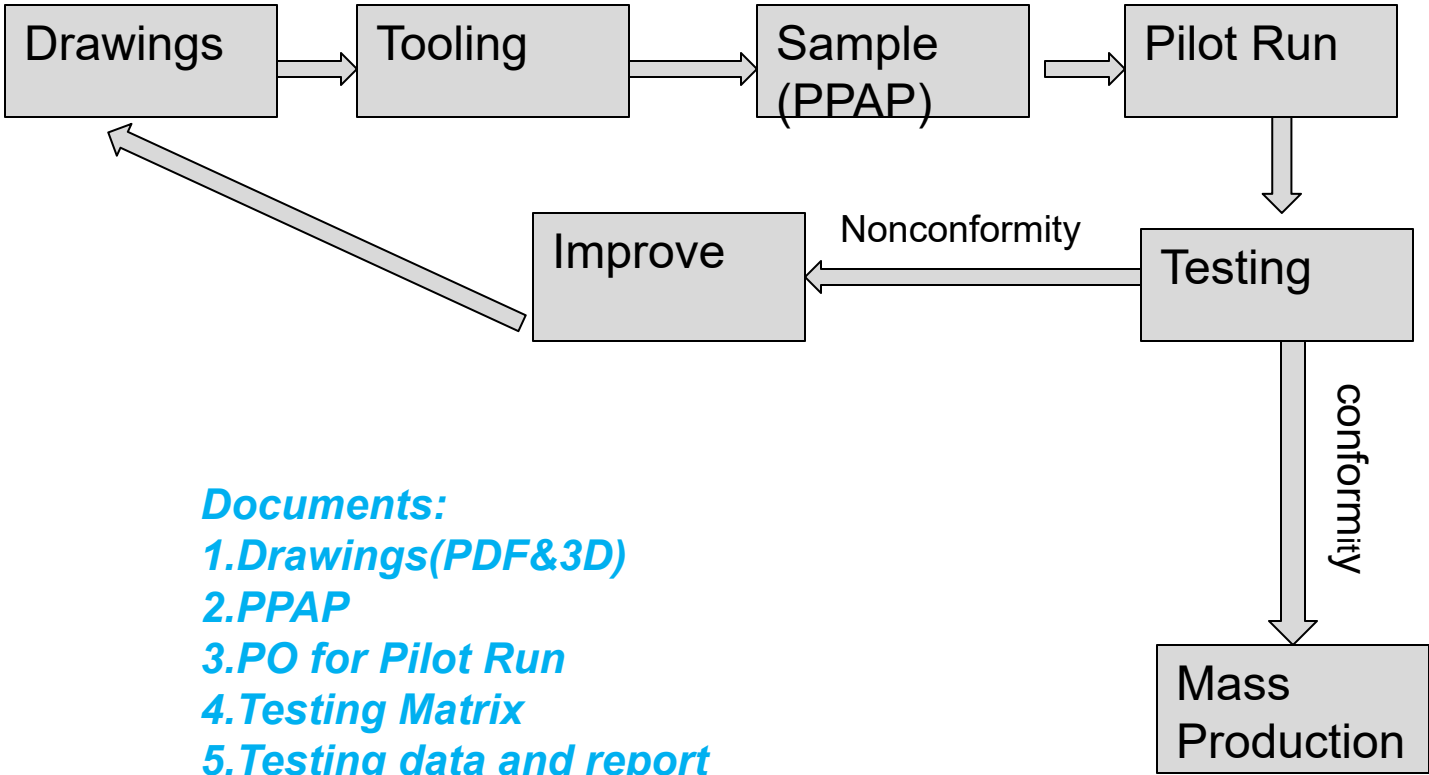
Others:4



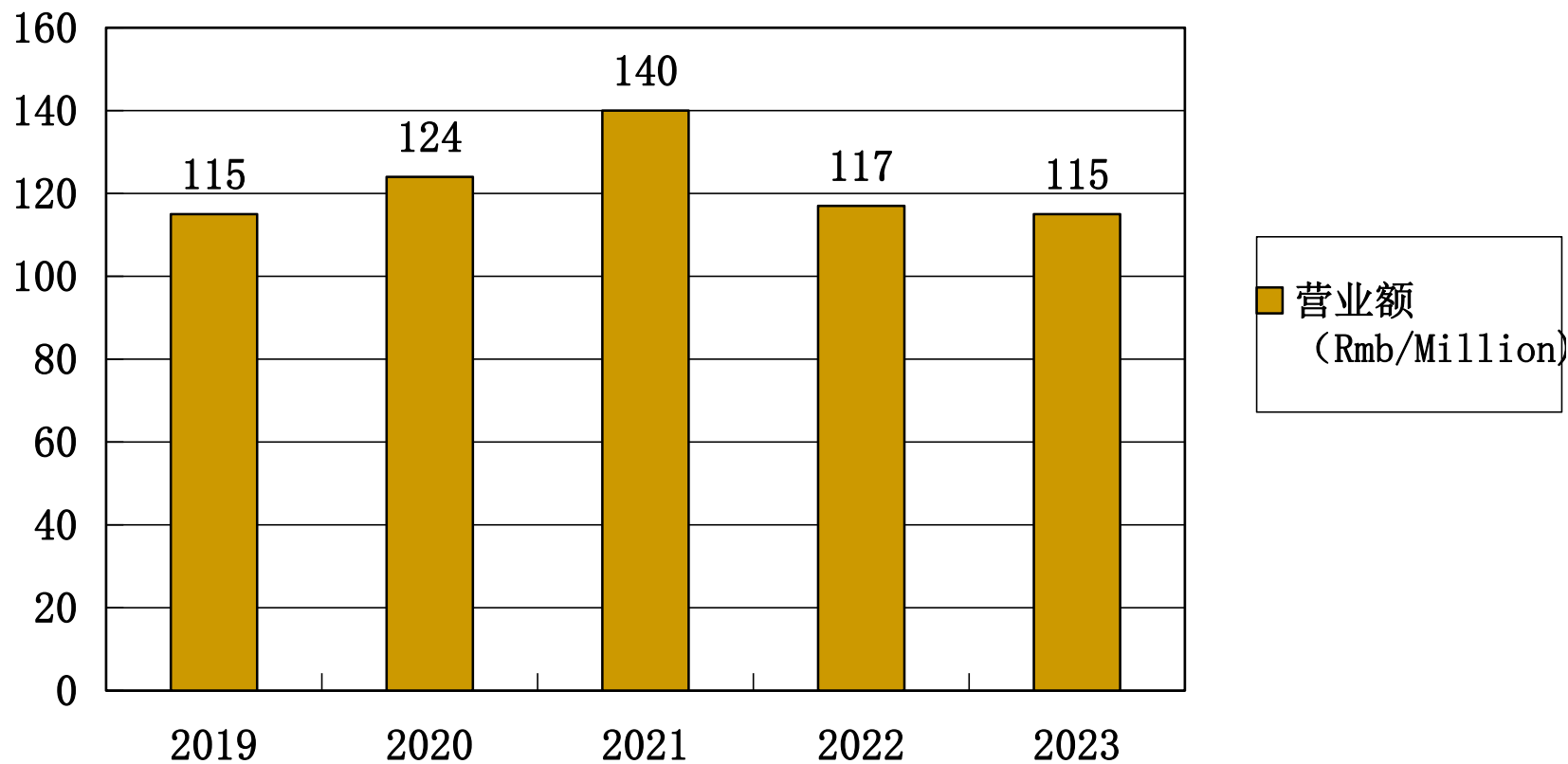
Production process

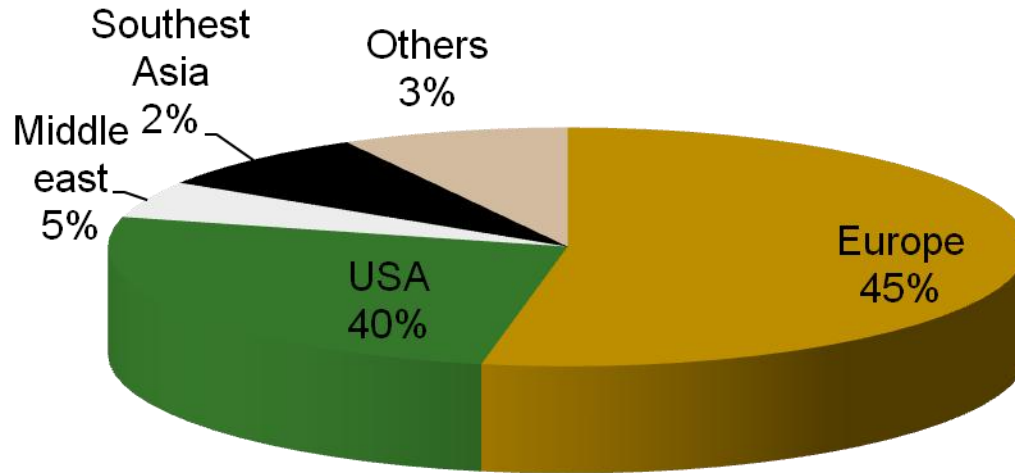


Project Flow Process



- Documents:**
- 1. Drawings (PDF & 3D)
 - 2. PPAP
 - 3. PO for Pilot Run
 - 4. Testing Matrix
 - 5. Testing data and report





Main customer

- TMLC: 25%*
- HONEYWELL: 5%*
- WEDO: 3%*
- PAVO: 5%*



Product Portfolio

- ◆ **Metal Box**
- ◆ Cash Box
- ◆ Key Box
- ◆ Booksafe
- ◆ Security Box
- ◆ Ash Bin
- ◆ Metal Coin Storage Box



- ◆ **Aluminium Box**
- ◆ Phone box
- ◆ Luggage



House Testing Equipment



Test Performed
Coating thickness test
Coating Adhesion Test
colour photometer
Humidity Test
Light test
Salt spray test
Torsion test-扭力
Pull test-拉力计
Drop Test
Impact Resistance Test
Resistance to Environmental Exposure

Tooling Equipment



Pressing Machine



Punching Machine



Grinding Machine



Milling Machine



Bending Machine



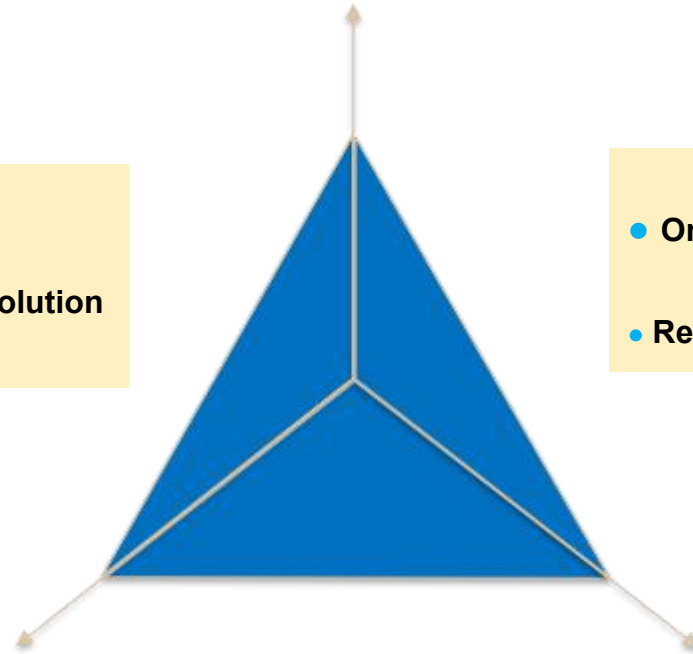
Radial Drilling Machine



Wire Cut Machine

Why Choose Tianshun

- **Innovative products**
- **Professional OEM/ODM solution**



- **On-time delivery**
- **Reliable quality**

- **Competitive cost**
- **Efficient communication**

2023 Delivery Performance

	On time	1-5 Days late	6-14 days late	> 14 days late	Number of shipments
Jan	100%				9
Feb	100%				0
Mar	100%				7
Apr	100%				10
May	100%				10
Jun	100%				7
Jul	100%				11
Aug	100%				9
Sep	100%				4
Oct	100%				7
Nov	90%		1 (Group Lock Box)		9
Dec	90%		1 (Group Lock Box)		9

2024 Delivery Performance

	On time	1-5 Days late	6-14 days late	> 14 days late	Number of shipments
Jan	100%				9
Feb	100%				8
Mar	100%				8
Apr	85.7%		2		14

2023 Quality Performance

	Internal Initial Inspection (% of pass)	Final Inspection (% of pass)
Jan	99.8%	100%
Feb	99.7%	100%
Mar	99.8%	100%
Apr	99.7%	100%
May	99.9%	100%
Jun	99.7%	100%
Jul	99.6%	100%
Aug	99.8%	100%
Sept	99.8%	100%
Oct	99.8%	100%
Nov	99.8%	100%
Dec	99.9%	100%

2024 Company Goal

- ◆ **Security and Environmental Protection**
- ◆ **Increase production capacity**
- ◆ **Balance of Cost, Delivery and Quality**



Master Lock and Tian shun

Picture of Sentrysafe Model

P008E



P021E



P021E

PL048E



P005C



P005K



DCB-12

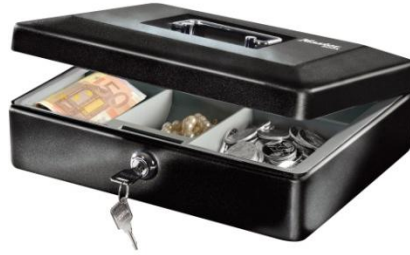


Picture of Sentrysafe Model

CB-8



CB-10



CB-12



DCB-1



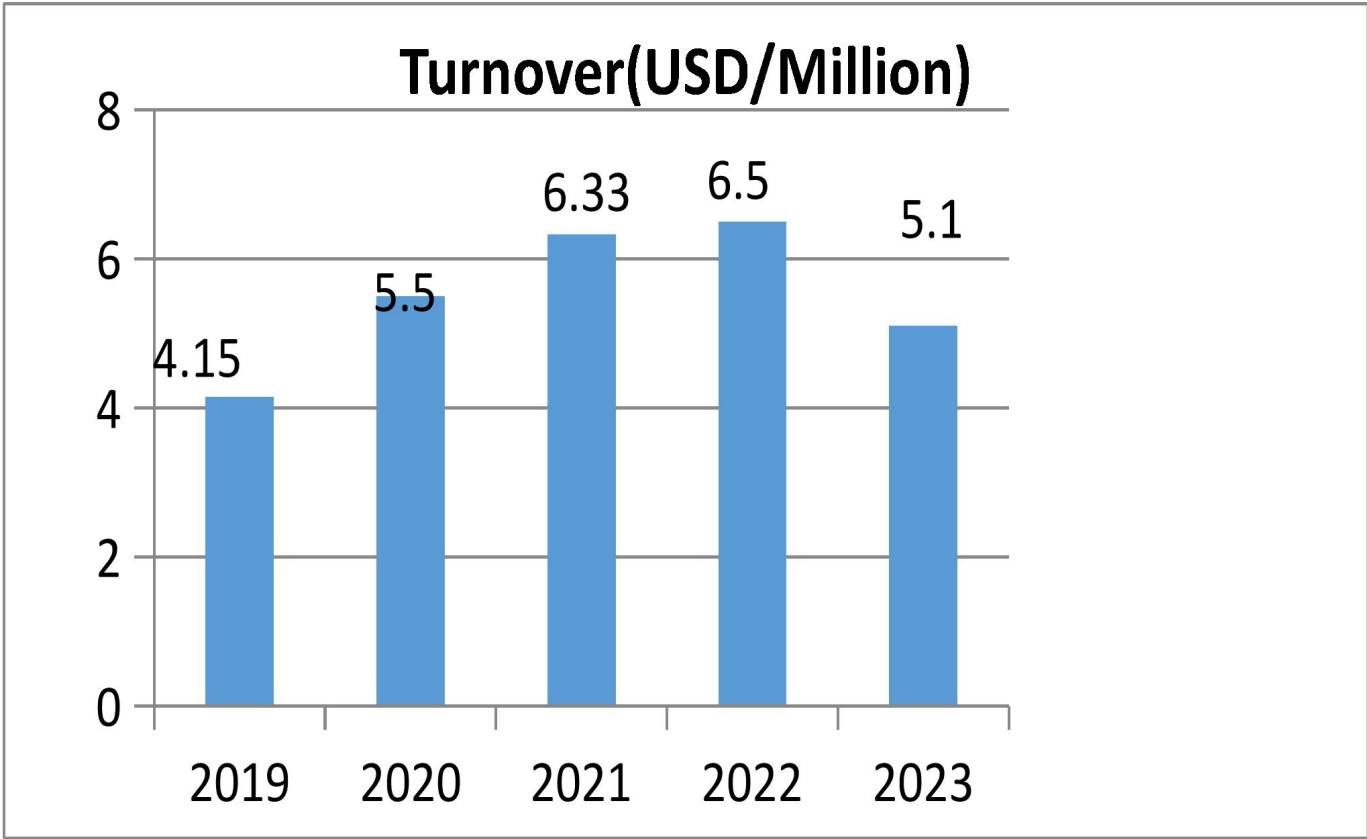
KB-25&50



KDS-1&DS-1



Turnover of Sentrysafe Model



Thanks for Attention~