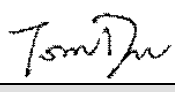




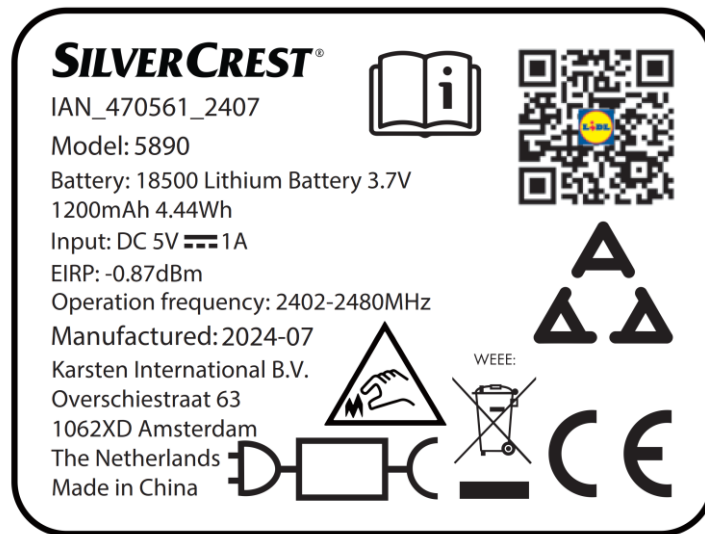
TEST REPORT IEC 62368-1 Audio/video, information and communication technology equipment Part 1: Safety requirements	
Report Number 68.210.24.1441.01 Date of issue 2024-12-11 Total number of pages..... 50	
Name of Testing Laboratory preparing the Report.....	TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch
Applicant's name..... Address	Xiamen Lujiang Technology Co., Ltd. Room 601-2, No.63-1, Wanghai Road, Software Park Phase II, Torch Hi-Tech Zone, 361000 Xiamen, PEOPLE'S REPUBLIC OF CHINA
Test specification: Standard IEC 62368-1:2014 Test procedure Safety report Non-standard test method N/A	
TRF template used IECEE OD-2020-F1:2021, Ed.1.4 Test Report Form No..... IEC62368_1D Test Report Form(s) Originator .. UL(US) Master TRF Dated 2022-04-14	
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General disclaimer: The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing CB Testing Laboratory. The authenticity of this Test Report and its contents can be verified by contacting the NCB, responsible for this Test Report.	

Test Item description		Portable label printer
Trade Mark(s)		SILVERCREST®
Manufacturer.....		Same as applicant
Model/Type reference		5890, A2, PPA2, PPA2H, A2H, PPA1, A1, PPA1H, A1H
Ratings		Input: 5VDC, 1A
Responsible Testing Laboratory (as applicable), testing procedure and testing location(s):		
☒	Testing Laboratory:	TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch
Testing location/ address		Building 12 & 13, Zhiheng Wisdomland Business Park, Guankou Erlu, Nantou, Nanshan District, Shenzhen, Guangdong 518052, China
Tested by (name, function, signature)		Drake Chen Project Handler
Approved by (name, function, signature)		Tom Du Designated Reviewer 
☐	Testing procedure: CTF Stage 1:	
Testing location/ address		
Tested by (name, function, signature)		
Approved by (name, function, signature)		
☐	Testing procedure: CTF Stage 2:	
Testing location/ address		
Tested by (name, function, signature)		
Witnessed by (name, function, signature).....		
Approved by (name, function, signature)		
☐	Testing procedure: CTF Stage 3 :	
☐	Testing procedure: CTF Stage 4:	
Testing location/ address		
Tested by (name, function, signature)		
Witnessed by (name, function, signature).....		
Approved by (name, function, signature)		
Supervised by (name, function, signature)		

List of Attachments (including a total number of pages in each attachment): - Attachment No. 1: 11 pages of European Group Differences and National Differences. - Attachment No. 2: 4 pages of photograph.	
Summary of testing:	
Tests performed (name of test and test clause): The submitted samples were tested and found to comply with the requirements of: - EN 62368-1:2014+A11:2017 All applicable tests as described in the compliance checklist were performed.	Testing location: TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch Building 12 & 13, Zhiheng Wisdomland Business Park, Guankou Erlu, Nantou, Nanshan District, Shenzhen, Guangdong 518052, China
Summary of compliance with National Differences (List of countries addressed): List of countries addressed: See the attachment No. 1 of National and Group Differences for details.	
☒ The product fulfils the requirements of <u>EN 62368-1:2014+A11:2017</u>.	
Use of uncertainty of measurement for decisions on conformity (decision rule) : ☒ No decision rule is specified by the IEC standard, when comparing the measurement result with the applicable limit according to the specification in that standard. The decisions on conformity are made without applying the measurement uncertainty ("simple acceptance" decision rule, previously known as "accuracy method"). ☐ Other:... (to be specified, for example when required by the standard or client, or if national accreditation requirements apply) Information on uncertainty of measurement: The uncertainties of measurement are calculated by the laboratory based on application of criteria given by OD-5014 for test equipment and application of test methods, decision sheets and operational procedures of IECEE. IEC Guide 115 provides guidance on the application of measurement uncertainty principles and applying the decision rule when reporting test results within IECEE scheme, noting that the reporting of the measurement uncertainty for measurements is not necessary unless required by the test standard or customer. Calculations leading to the reported values are on file with the NCB and testing laboratory that conducted the testing.	

Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.



(Additional warning symbols are marked on the enclosure near sharp edges)

Remark:

1. The height dimension of CE mark should not less than 5mm, the height dimension of WEEE symbol should not less than 7mm.
2. According to the EU directives which have been aligned with EU NLF (new legislative framework), both of manufacturer and importer's name and address shall be affixed on the product or, where that is not possible, on its packaging or in a document accompanying the product before the product is placed on the EU market.
3. The economic operator has to ensure the appliance placing on the EU market conforms to the applicable EU directives and regulations which provide the affixing of the CE marking, such as EMC, RoHS, and so on.

TEST ITEM PARTICULARS:	
Classification of use by	☒ Ordinary person ☒ Instructed person ☒ Skilled person ☒ Children likely to be present
Supply Connection	☐ AC Mains ☐ DC Mains ☒ External Circuit - not Mains connected - ☒ ES1 ☐ ES2 ☐ ES3
Supply % Tolerance	☐ +10%/-10% ☐ +20%/-15% ☐ + ____ %/ - ____ % ☒ None
Supply Connection – Type	☐ pluggable equipment type A - ☐ non-detachable supply cord ☐ appliance coupler ☐ direct plug-in ☐ mating connector ☐ pluggable equipment type B - ☐ non-detachable supply cord ☐ appliance coupler ☐ permanent connection ☐ mating connector ☒ other: <u>not directly connect to mains</u>
Considered current rating of protective device as part of building or equipment installation.....	N/A (Not directly connected to mains); Installation location: ☐ building; ☐ equipment
Equipment mobility.....	☐ movable ☐ hand-held ☒ transportable ☐ stationary ☐ for building-in ☐ direct plug-in ☐ rack-mounting ☐ wall-mounted
Over voltage category (OVC)	☐ OVC I ☐ OVC II ☐ OVC III ☐ OVC IV ☒ other: <u>not directly connect to mains</u>
Class of equipment	☐ Class I ☐ Class II ☒ Class III ☐ Class II with functional earthing ☐ Not classified
Access location	☐ restricted access area ☒ N/A
Pollution degree (PD)	☐ PD 1 ☒ PD 2 ☐ PD 3
Manufacturer's specified maxium operating ambient	<u>25</u> °C
IP protection class	☐ IPX0 ☒ IP <u>20</u>
Power Systems	☐ TN ☐ TT ☐ IT - ____ V _{L-L} ; ☐ dc mains ☒ N/A
Altitude during operation (m)	☒ 2000 m or less ☐ ____ m
Altitude of test laboratory (m)	☐ 2000 m or less ☒ <u>500</u> m or less
Mass of equipment (kg)	☒ Approx. 0.13

Possible test case verdicts: - test case does not apply to the test object: N/A - test object does meet the requirement: P (Pass) - test object does not meet the requirement: F (Fail)	
Testing: Date of receipt of test item: 2024-10-10 Date (s) of performance of tests: From 2024-10-10 to 2024-12-11	
General remarks: "(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report. Throughout this report a ☐ comma / ☒ point is used as the decimal separator.	
Name and address of factory (ies):	Same as applicant
General product information and other remarks:	
Product Description – 1. Portable label printer, models: 5890, A2, PPA2, PPA2H, A2H, PPA1, A1, PPA1H, A1H, for indoor used only, manufactured by Xiamen Lujiang Technology Co.,Ltd. 2. The unit supplied by built in Li-ion battery pack or external power supply considered as class ES1, PS2.	
Model Differences – All models are identical except for model number. Unless otherwise specified all tests were performed on 5890.	
Additional application considerations – (Considerations used to test a component or sub-assembly) – N/A	

ENERGY SOURCE IDENTIFICATION AND CLASSIFICATION TABLE:

(Note 1: Identify the following six (6) energy source forms based on the origin of the energy.)
(Note 2: The identified classification e.g., ES2, TS1, should be with respect to its ability to cause pain or injury on the body or its ability to ignite a combustible material. Any energy source can be declared Class 3 as a worse case classification e.g. PS3, ES3.)

Electrically-caused injury (Clause 5):

(Note: Identify type of source, list sub-assembly or circuit designation and corresponding energy source classification)

Example: +5 V dc input

ES1

Source of electrical energy

Corresponding classification (ES)

All circuits and battery pack

ES1

Electrically-caused fire (Clause 6):

(Note: List sub-assembly or circuit designation and corresponding energy source classification)

Example: Battery pack (maximum 85 watts):

PS2

Source of power or PIS

Corresponding classification (PS)

All circuits, battery pack and Type-C input

PS2

Injury caused by hazardous substances (Clause 7)

(Note: Specify hazardous chemicals, whether produces ozone or other chemical construction not addressed as part of the component evaluation.)

Example: Liquid in filled component

Glycol

Source of hazardous substances

Corresponding chemical

Built in Li-ion battery pack

See Annex M

Mechanically-caused injury (Clause 8)

(Note: List moving part(s), fan, special installations, etc. & corresponding MS classification based on Table 35.)

Example: Wall mount unit

MS2

Source of kinetic/mechanical energy

Corresponding classification (MS)

Sharp edges and corners of accessible parts

MS3

Motor

MS1

Product mass

MS1

Thermal burn injury (Clause 9)

(Note: Identify the surface or support, and corresponding energy source classification based on type of part, location, operating temperature and contact time in Table 38.)

Example: Hand-held scanner – thermoplastic enclosure

TS1

Source of thermal energy

Corresponding classification (TS)

Accessible parts

TS1

Radiation (Clause 10)

(Note: List the types of radiation present in the product and the corresponding energy source classification.)

Example: DVD – Class 1 Laser Product

RS1

Type of radiation

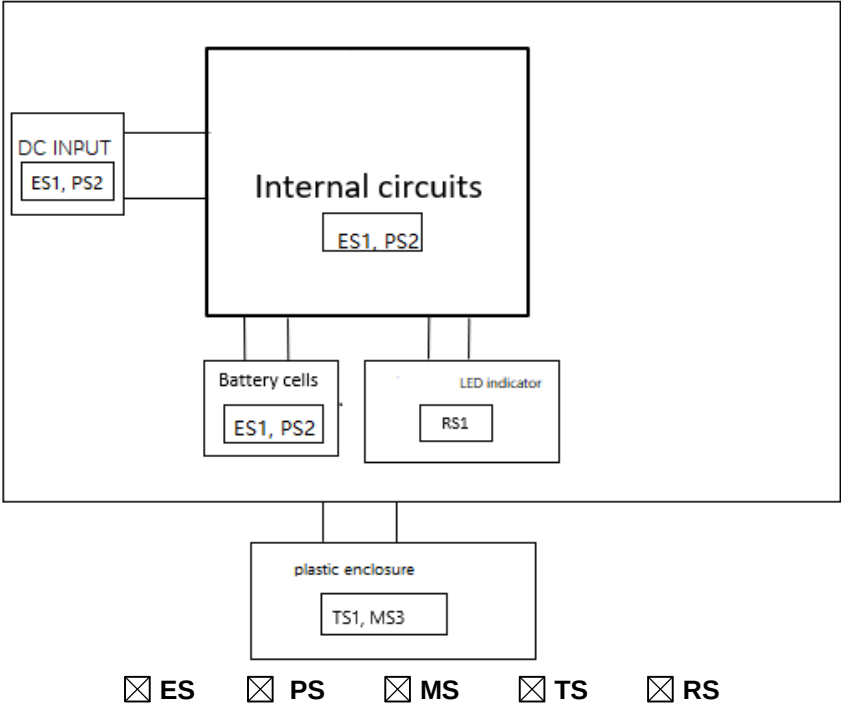
Corresponding classification (RS)

LED lighting

RS1

ENERGY SOURCE DIAGRAM

Indicate which energy sources are included in the energy source diagram. Insert diagram below



OVERVIEW OF EMPLOYED SAFEGUARDS				
Clause	Possible Hazard			
5.1	Electrically-caused injury			
Body Part (e.g. Ordinary)	Energy Source (ES3: Primary Filter circuit)	Safeguards		
		Basic	Supplementary	Reinforced (Enclosure)
Ordinary, Instructed, Skilled	ES1: All circuits and battery pack	N/A	N/A	N/A
6.1	Electrically-caused fire			
Material part (e.g. mouse enclosure)	Energy Source (PS2: 100 Watt circuit)	Safeguards		
		Basic	Supplementary	Reinforced
Internal combustible material	PS2: All circuits, battery pack and Type-C input	(N): For "N" & "A" condition: 1. No ignition occurred. 2. No parts exceeding 90% of its spontaneous ignition temperature	(S): 1. PCB is complied with min. V-0 material. 2. All other components: at least V-2 except for mounted on min. V-1 material or small parts of combustible material 3. Plastic enclosure V-0 provided 4. Motors complying with G.5.4	N/A
7.1	Injury caused by hazardous substances			
Body Part (e.g., skilled)	Energy Source (hazardous material)	Safeguards		
		Basic	Supplementary	Reinforced
Built in Li-ion battery pack	Complied with annex M	N/A	N/A	N/A
8.1	Mechanically-caused injury			
Body Part (e.g. Ordinary)	Energy Source (MS3: High Pressure Lamp)	Safeguards		
		Basic	Supplementary	Reinforced (Enclosure)
Ordinary, Instructed, Skilled	MS3: Sharp edges and corners	See clause 8.4	Instructional safeguard	N/A
Ordinary, Instructed, Skilled	MS1: Motor	N/A	N/A	N/A
Ordinary, Instructed, Skilled	MS1: Product mass (<7kg)	N/A	N/A	N/A
9.1	Thermal Burn			

Body Part (e.g., Ordinary)	Energy Source (TS2)	Safeguards		
		Basic	Supplementary	Reinforced
Ordinary, Instructed, Skilled	TS1: Accessible parts	N/A	N/A	N/A
10.1	Radiation			
Body Part (e.g., Ordinary)	Energy Source (Output from audio port)	Safeguards		
		Basic	Supplementary	Reinforced
Ordinary, Instructed, Skilled	RS1: LED lighting	N/A	N/A	N/A
Supplementary Information:				
(1) See attached energy source diagram for additional details.				
(2) "N" – Normal Condition; "A" – Abnormal Condition; "S" Single Fault				

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
4	GENERAL REQUIREMENTS		P
4.1.1	Acceptance of materials, components and subassemblies		P
4.1.2	Use of components	(See appended table 4.1.2)	P
4.1.3	Equipment design and construction		P
4.1.15	Markings and instructions.....:	(See Annex F)	P
4.4.4	Safeguard robustness		P
4.4.4.2	Steady force tests.....:	(See Annex T.4)	P
4.4.4.3	Drop tests.....:	(See Annex T.7)	P
4.4.4.4	Impact tests.....:		N/A
4.4.4.5	Internal accessible safeguard enclosure and barrier tests.....:	No such enclosure and barrier	N/A
4.4.4.6	Glass Impact tests.....:		N/A
4.4.4.7	Thermoplastic material tests.....:	(See Annex T.8)	P
4.4.4.8	Air comprising a safeguard.....:		N/A
4.4.4.9	Accessibility and safeguard effectiveness	All safeguards remain effective	P
4.5	Explosion		P
4.6	Fixing of conductors		N/A
4.6.1	Fix conductors not to defeat a safeguard		N/A
4.6.2	10 N force test applied to.....:		N/A
4.7	Equipment for direct insertion into mains socket - outlets	Not such apparatus	N/A
4.7.2	Mains plug part complies with the relevant standard.....:		N/A
4.7.3	Torque (Nm).....:		N/A
4.8	Products containing coin/button cell batteries		N/A
4.8.2	Instructional safeguard		N/A
4.8.3	Battery Compartment Construction		N/A
	Means to reduce the possibility of children removing the battery.....:		—
4.8.4	Battery Compartment Mechanical Tests.....:		N/A
4.8.5	Battery Accessibility		N/A
4.9	Likelihood of fire or shock due to entry of conductive object.....:	(See Annex P)	N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
5	ELECTRICALLY-CAUSED INJURY		P
5.2.1	Electrical energy source classifications..... :	(See appended table 5.2)	P
5.2.2	ES1, ES2 and ES3 limits		P
5.2.2.2	Steady-state voltage and current..... :	(See appended table 5.2)	P
5.2.2.3	Capacitance limits		N/A
5.2.2.4	Single pulse limits		N/A
5.2.2.5	Limits for repetitive pulses		N/A
5.2.2.6	Ringing signals		N/A
5.2.2.7	Audio signals		N/A
5.3	Protection against electrical energy sources	All internal circuits were considered as ES1	N/A
5.3.1	General Requirements for accessible parts to ordinary, instructed and skilled persons		N/A
5.3.2.1	Accessibility to electrical energy sources and safeguards		N/A
5.3.2.2	Contact requirements		N/A
	a) Test with test probe from Annex V		N/A
	b) Electric strength test potential (V)		N/A
	c) Air gap (mm)		N/A
5.3.2.4	Terminals for connecting stripped wire		N/A
5.4	Insulation materials and requirements		N/A
5.4.1.2	Properties of insulating material		N/A
5.4.1.3	Humidity conditioning	(See sub-clause 5.4.8)	N/A
5.4.1.4	Maximum operating temperature for insulating materials		N/A
5.4.1.5	Pollution degree	Pollution degree 2 considered	—
5.4.1.5.2	Test for pollution degree 1 environment and for an insulating compound		N/A
5.4.1.5.3	Thermal cycling		N/A
5.4.1.6	Insulation in transformers with varying dimensions		N/A
5.4.1.7	Insulation in circuits generating starting pulses		N/A
5.4.1.8	Determination of working voltage		N/A
5.4.1.9	Insulating surfaces		N/A
5.4.1.10	Thermoplastic parts on which conductive metallic parts are directly mounted		N/A
5.4.1.10.2	Vicat softening temperature..... :		N/A
5.4.1.10.3	Ball pressure		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
5.4.2	Clearances		N/A
5.4.2.2	Determining clearance using peak working voltage		N/A
5.4.2.3	Determining clearance using required withstand voltage		N/A
	a) a.c. mains transient voltage		—
	b) d.c. mains transient voltage		—
	c) external circuit transient voltage		—
	d) transient voltage determined by measurement ... :		—
5.4.2.4	Determining the adequacy of a clearance using an electric strength test		N/A
5.4.2.5	Multiplication factors for clearances and test voltages		N/A
5.4.3	Creepage distances		N/A
5.4.3.1	General		N/A
5.4.3.3	Material Group		—
5.4.4	Solid insulation		N/A
5.4.4.2	Minimum distance through insulation	(See appended table 5.4.4.2)	N/A
5.4.4.3	Insulation compound forming solid insulation		N/A
5.4.4.4	Solid insulation in semiconductor devices		N/A
5.4.4.5	Cemented joints		N/A
5.4.4.6	Thin sheet material		N/A
5.4.4.6.1	General requirements		N/A
5.4.4.6.2	Separable thin sheet material		N/A
	Number of layers (pcs)		N/A
5.4.4.6.3	Non-separable thin sheet material		N/A
5.4.4.6.4	Standard test procedure for non-separable thin sheet material		N/A
5.4.4.6.5	Mandrel test		N/A
5.4.4.7	Solid insulation in wound components		N/A
5.4.4.9	Solid insulation at frequencies >30 kHz		N/A
5.4.5	Antenna terminal insulation		N/A
5.4.5.1	General		N/A
5.4.5.2	Voltage surge test		N/A
	Insulation resistance (MΩ).....		—
5.4.6	Insulation of internal wire as part of supplementary safeguard		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
5.4.7	Tests for semiconductor components and for cemented joints		N/A
5.4.8	Humidity conditioning		N/A
	Relative humidity (%).....:		—
	Temperature (°C)		—
	Duration (h)		—
5.4.9	Electric strength test		N/A
5.4.9.1	Test procedure for a solid insulation type test		N/A
5.4.9.2	Test procedure for routine tests		N/A
5.4.10	Protection against transient voltages between external circuit		N/A
5.4.10.1	Parts and circuits separated from external circuits		N/A
5.4.10.2	Test methods		N/A
5.4.10.2.1	General		N/A
5.4.10.2.2	Impulse test		N/A
5.4.10.2.3	Steady-state test.....:		N/A
5.4.11	Insulation between external circuits and earthed circuitry		N/A
5.4.11.1	Exceptions to separation between external circuits and earth		N/A
5.4.11.2	Requirements		N/A
	Rated operating voltage U_{op} (V).....:		—
	Nominal voltage U_{peak} (V).....:		—
	Max increase due to variation U_{sp}		—
	Max increase due to ageing ΔU_{sa}		—
	$U_{op} = U_{peak} + \Delta U_{sp} + \Delta U_{sa}$		—
5.5	Components as safeguards		N/A
5.5.1	General	(See Annex G)	N/A
5.5.2	Capacitors and RC units		N/A
5.5.2.1	General requirement		N/A
5.5.2.2	Safeguards against capacitor discharge after disconnection of a connector		N/A
5.5.3	Transformers		N/A
5.5.4	Optocouplers		N/A
5.5.5	Relays		N/A
5.5.6	Resistors		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
5.5.7	SPD's		N/A
5.5.7.1	Use of an SPD connected to reliable earthing		N/A
5.5.7.2	Use of an SPD between mains and protective earth		N/A
5.5.8	Insulation between the mains and external circuit consisting of a coaxial cable		N/A
5.6	Protective conductor		N/A
5.6.2	Requirement for protective conductors		N/A
5.6.2.1	General requirements		N/A
5.6.2.2	Colour of insulation		N/A
5.6.3	Requirement for protective earthing conductors		N/A
	Protective earthing conductor size (mm ²)		—
5.6.4	Requirement for protective bonding conductors		N/A
5.6.4.1	Protective bonding conductors		N/A
	Protective bonding conductor size (mm ²).		—
	Protective current rating (A)		—
5.6.4.3	Current limiting and overcurrent protective devices		N/A
5.6.5	Terminals for protective conductors		N/A
5.6.5.1	Requirement		N/A
	Conductor size (mm ²), nominal thread diameter (mm).		N/A
5.6.5.2	Corrosion		N/A
5.6.6	Resistance of the protective system		N/A
5.6.6.1	Requirements		N/A
5.6.6.2	Test Method Resistance (Ω).....		N/A
5.6.7	Reliable earthing		N/A
5.7	Prospective touch voltage, touch current and protective conductor current		N/A
5.7.2	Measuring devices and networks	All circuit are considered ES1	N/A
5.7.2.1	Measurement of touch current		N/A
5.7.2.2	Measurement of prospective touch voltage		N/A
5.7.3	Equipment set-up, supply connections and earth connections		N/A
	System of interconnected equipment (separate connections/single connection)		—
	Multiple connections to mains (one connection at a time/simultaneous connections)		—

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
5.7.4	Earthed conductive accessible parts		N/A
5.7.5	Protective conductor current		N/A
	Supply Voltage (V)		—
	Measured current (mA)		—
	Instructional Safeguard		N/A
5.7.6	Prospective touch voltage and touch current due to external circuits	No such external circuits	N/A
5.7.6.1	Touch current from coaxial cables		N/A
5.7.6.2	Prospective touch voltage and touch current from external circuits		N/A
5.7.7	Summation of touch currents from external circuits		N/A
	a) Equipment with earthed external circuits Measured current (mA)		N/A
	b) Equipment whose external circuits are not referenced to earth. Measured current (mA)		N/A

6	ELECTRICALLY- CAUSED FIRE		P
6.2	Classification of power sources (PS) and potential ignition sources (PIS)		P
6.2.2	Power source circuit classifications		P
6.2.2.1	General		P
6.2.2.2	Power measurement for worst-case load fault ... :	(See appended table 6.2.2)	P
6.2.2.3	Power measurement for worst-case power source fault	(See appended table 6.2.2)	P
6.2.2.4	PS1	(See appended table 6.2.2)	P
6.2.2.5	PS2	(See appended table 6.2.2)	P
6.2.2.6	PS3		N/A
6.2.3	Classification of potential ignition sources		N/A
6.2.3.1	Arcing PIS	No arcing PIS	N/A
6.2.3.2	Resistive PIS	(See appended table 6.2.3.2)	P
6.3	Safeguards against fire under normal operating and abnormal operating conditions		P
6.3.1 (a)	No ignition and attainable temperature value less than 90 % defined by ISO 871 or less than 300 °C for unknown materials	(See appended table 5.4.1.5, 6.3.2, 9.0, B.2.6)	P
6.3.1 (b)	Combustible materials outside fire enclosure	No such material	N/A
6.4	Safeguards against fire under single fault conditions		P
6.4.1	Safeguard Method	Method of control fire spread used	P

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
6.4.2	Reduction of the likelihood of ignition under single fault conditions in PS1 circuits		N/A
6.4.3	Reduction of the likelihood of ignition under single fault conditions in PS2 and PS3 circuits		N/A
6.4.3.1	General		N/A
6.4.3.2	Supplementary Safeguards		N/A
	Special conditions if conductors on printed boards are opened or peeled		N/A
6.4.3.3	Single Fault Conditions :		N/A
	Special conditions for temperature limited by fuse		N/A
6.4.4	Control of fire spread in PS1 circuits		P
6.4.5	Control of fire spread in PS2 circuits		P
6.4.5.2	Supplementary safeguards :	(See appended tables 4.1.2 and Annex G) The materials and parts not ignite	P
6.4.6	Control of fire spread in PS3 circuit		N/A
6.4.7	Separation of combustible materials from a PIS		N/A
6.4.7.1	General..... :		N/A
6.4.7.2	Separation by distance		N/A
6.4.7.3	Separation by a fire barrier		N/A
6.4.8	Fire enclosures and fire barriers	V-0 plastic enclosure used	P
6.4.8.1	Fire enclosure and fire barrier material properties		P
6.4.8.2.1	Requirements for a fire barrier		N/A
6.4.8.2.2	Requirements for a fire enclosure		P
6.4.8.3	Constructional requirements for a fire enclosure and a fire barrier		P
6.4.8.3.1	Fire enclosure and fire barrier openings		P
6.4.8.3.2	Fire barrier dimensions	No opening.	N/A
6.4.8.3.3	Top Openings in Fire Enclosure: dimensions (mm) :		N/A
	Needle Flame test		N/A
6.4.8.3.4	Bottom Openings in Fire Enclosure, condition met a), b) and/or c) dimensions (mm) :		N/A
	Flammability tests for the bottom of a fire enclosure :		N/A
6.4.8.3.5	Integrity of the fire enclosure, condition met: a), b) or c) :		N/A
6.4.8.4	Separation of PIS from fire enclosure and fire barrier distance (mm) or flammability rating.....:		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
6.5	Internal and external wiring		P
6.5.1	Requirements		P
6.5.2	Cross-sectional area (mm ²) :	(See appended table 4.1.2)	—
6.5.3	Requirements for interconnection to building wiring :		N/A
6.6	Safeguards against fire due to connection to additional equipment		N/A
	External port limited to PS2 or complies with Clause Q.1		N/A

7	INJURY CAUSED BY HAZARDOUS SUBSTANCES		P
7.2	Reduction of exposure to hazardous substances		N/A
7.3	Ozone exposure		N/A
7.4	Use of personal safeguards (PPE)		N/A
	Personal safeguards and instructions :		—
7.5	Use of instructional safeguards and instructions		N/A
	Instructional safeguard (ISO 7010) :		—
7.6	Batteries :	(See Annex M)	P

8	MECHANICALLY-CAUSED INJURY		P
8.1	General		P
8.2	Mechanical energy source classifications	MS3 classifications	P
8.3	Safeguards against mechanical energy sources		P
8.4	Safeguards against parts with sharp edges and corners		P
8.4.1	Safeguards	Any potential exposure shall not be life threatening, sharp edge or corner was obvious, sharp edge or corner was concave in the enclosure outside and instructional safeguard used near sharp edges. 	P
8.5	Safeguards against moving parts	Motor was considered as MS1 classifications	N/A
8.5.1	MS2 or MS3 part required to be accessible for the function of the equipment		N/A
8.5.2	Instructional Safeguard :		—

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
8.5.4	Special categories of equipment comprising moving parts		N/A
8.5.4.1	Large data storage equipment		N/A
8.5.4.2	Equipment having electromechanical device for destruction of media		N/A
8.5.4.2.1	Safeguards and Safety Interlocks		N/A
8.5.4.2.2	Instructional safeguards against moving parts		N/A
	Instructional Safeguard		—
8.5.4.2.3	Disconnection from the supply		N/A
8.5.4.2.4	Probe type and force (N)		N/A
8.5.5	High Pressure Lamps		N/A
8.5.5.1	Energy Source Classification		N/A
8.5.5.2	High Pressure Lamp Explosion Test.....		N/A
8.6	Stability	Mass < 7.0kg and is classified as MS1	N/A
8.6.1	Product classification		N/A
	Instructional Safeguard		—
8.6.2	Static stability		N/A
8.6.2.2	Static stability test		N/A
	Applied Force		—
8.6.2.3	Downward Force Test		N/A
8.6.3	Relocation stability test		N/A
	Unit configuration during 10° tilt.....		—
8.6.4	Glass slide test		N/A
8.6.5	Horizontal force test (Applied Force).....		N/A
	Position of feet or movable parts.....		—
8.7	Equipment mounted to wall or ceiling		N/A
8.7.1	Mounting Means (Length of screws (mm) and mounting surface)		N/A
8.7.2	Direction and applied force		N/A
8.8	Handles strength		N/A
8.8.1	Classification		N/A
8.8.2	Applied Force		N/A
8.9	Wheels or casters attachment requirements		N/A
8.9.1	Classification		N/A
8.9.2	Applied force		—

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
8.10	Carts, stands and similar carriers		N/A
8.10.1	General		N/A
8.10.2	Marking and instructions		N/A
	Instructional Safeguard		—
8.10.3	Cart, stand or carrier loading test and compliance		N/A
	Applied force		—
8.10.4	Cart, stand or carrier impact test		N/A
8.10.5	Mechanical stability		N/A
	Applied horizontal force (N)		—
8.10.6	Thermoplastic temperature stability (°C)		N/A
8.11	Mounting means for rack mounted equipment		N/A
8.11.1	General		N/A
8.11.2	Product Classification		N/A
8.11.3	Mechanical strength test, variable <i>N</i>		N/A
8.11.4	Mechanical strength test 250N, including end stops		N/A
8.12	Telescoping or rod antennas		N/A
	Button/Ball diameter (mm)		—

9	THERMAL BURN INJURY		P
9.2	Thermal energy source classifications	External surfaces classified as TS1	P
9.3	Safeguard against thermal energy sources	No safeguard required	N/A
9.4	Requirements for safeguards		N/A
9.4.1	Equipment safeguard		N/A
9.4.2	Instructional safeguard		N/A

10	RADIATION		P
10.2	Radiation energy source classification		P
10.2.1	General classification	LED lighting classified as Exempt Group: RS1	P
10.3	Protection against laser radiation		N/A
	Laser radiation that exists in the equipment:		—
	Normal, abnormal, single-fault		N/A
	Instructional safeguard		—
	Tool		—

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
10.4	Protection against visible, infrared, and UV radiation	LED lighting classified as Exempt Group	P
10.4.1	General		P
10.4.1.a)	RS3 for Ordinary and instructed persons		N/A
10.4.1.b)	RS3 accessible to a skilled person.....		N/A
	Personal safeguard (PPE) instructional safeguard.....		—
10.4.1.c)	Equipment visible, IR, UV does not exceed RS1:		N/A
10.4.1.d)	Normal, abnormal, single-fault conditions		N/A
10.4.1.e)	Enclosure material employed as safeguard is opaque.....		N/A
10.4.1.f)	UV attenuation.....		N/A
10.4.1.g)	Materials resistant to degradation UV		N/A
10.4.1.h)	Enclosure containment of optical radiation.....		N/A
10.4.1.i)	Exempt Group under normal operating conditions		N/A
10.4.2	Instructional safeguard		N/A
10.5	Protection against x-radiation		N/A
10.5.1	X- radiation energy source that exists equipment :		N/A
	Normal, abnormal, single fault conditions		N/A
	Equipment safeguards.....		N/A
	Instructional safeguard for skilled person.....		N/A
10.5.3	Most unfavourable supply voltage to give maximum radiation		—
	Abnormal and single-fault condition		N/A
	Maximum radiation (pA/kg)		N/A
10.6	Protection against acoustic energy sources		N/A
10.6.1	General		N/A
10.6.2	Classification		N/A
	Acoustic output, dB(A).....		N/A
	Output voltage, unweighted r.m.s.....		N/A
10.6.4	Protection of persons		N/A
	Instructional safeguards		N/A
	Equipment safeguard prevent ordinary person to RS2.....		—
	Means to actively inform user of increase sound pressure.....		—

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Equipment safeguard prevent ordinary person to RS2.....:		—
10.6.5	Requirements for listening devices (headphones, earphones, etc.)		N/A
10.6.5.1	Corded passive listening devices with analog input		N/A
	Input voltage with 94 dB(A) L_{Aeq} acoustic pressure output..... :		—
10.6.5.2	Corded listening devices with digital input		N/A
	Maximum dB(A)..... :		—
10.6.5.3	Cordless listening device		N/A
	Maximum dB(A)..... :		—

B	NORMAL OPERATING CONDITION TESTS, ABNORMAL OPERATING CONDITION TESTS AND SINGLE FAULT CONDITION TESTS		P
B.2	Normal Operating Conditions		P
B.2.1	General requirements..... :	(See Test Item Particulars and appended test tables)	P
	Audio Amplifiers and equipment with audio amplifiers..... :		N/A
B.2.3	Supply voltage and tolerances		P
B.2.5	Input test..... :	(See appended table B.2.5)	P
B.3	Simulated abnormal operating conditions		N/A
B.3.1	General requirements..... :		N/A
B.3.2	Covering of ventilation openings	No openings	N/A
B.3.3	D.C. mains polarity test		N/A
B.3.4	Setting of voltage selector..... :		N/A
B.3.5	Maximum load at output terminals.....:	(See appended table B.3)	N/A
B.3.6	Reverse battery polarity		N/A
B.3.7	Abnormal operating conditions as specified in Clause E.2.		N/A
B.3.8	Safeguards functional during and after abnormal operating conditions		N/A
B.4	Simulated single fault conditions		P
B.4.2	Temperature controlling device open or short-circuited..... :		N/A
B.4.3	Motor tests		P
B.4.3.1	Motor blocked or rotor locked increasing the internal ambient temperature..... :	(See appended table B.4)	P

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
B.4.4	Short circuit of functional insulation		P
B.4.4.1	Short circuit of clearances for functional insulation	(See appended table B.4)	P
B.4.4.2	Short circuit of creepage distances for functional insulation	(See appended table B.4)	P
B.4.4.3	Short circuit of functional insulation on coated printed boards		N/A
B.4.5	Short circuit and interruption of electrodes in tubes and semiconductors	(See appended table B.4)	P
B.4.6	Short circuit or disconnect of passive components	(See appended table B.4)	P
B.4.7	Continuous operation of components		N/A
B.4.8	Class 1 and Class 2 energy sources within limits during and after single fault conditions		P
B.4.9	Battery charging under single fault conditions ... :	(See Annex M)	P
C	UV RADIATION		N/A
C.1	Protection of materials in equipment from UV radiation		N/A
C.1.2	Requirements		N/A
C.1.3	Test method		N/A
C.2	UV light conditioning test		N/A
C.2.1	Test apparatus		N/A
C.2.2	Mounting of test samples		N/A
C.2.3	Carbon-arc light-exposure apparatus		N/A
C.2.4	Xenon-arc light exposure apparatus		N/A
D	TEST GENERATORS		N/A
D.1	Impulse test generators		N/A
D.2	Antenna interface test generator		N/A
D.3	Electronic pulse generator		N/A
E	TEST CONDITIONS FOR EQUIPMENT CONTAINING AUDIO AMPLIFIERS		N/A
E.1	Audio amplifier normal operating conditions		N/A
	Audio signal voltage (V) :		—
	Rated load impedance (Ω) :		—
E.2	Audio amplifier abnormal operating conditions		N/A
F	EQUIPMENT MARKINGS, INSTRUCTIONS, AND INSTRUCTIONAL SAFEGUARDS		P
F.1	General requirements		P
	Instructions – Language :	English version checked	—
F.2	Letter symbols and graphical symbols		P
F.2.1	Letter symbols according to IEC60027-1		P

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
F.2.2	Graphic symbols IEC, ISO or manufacturer specific		P
F.3	Equipment markings		P
F.3.1	Equipment marking locations		P
F.3.2	Equipment identification markings		P
F.3.2.1	Manufacturer identification	See the marking plate for details	—
F.3.2.2	Model identification	See the marking plate for details	—
F.3.3	Equipment rating markings		P
F.3.3.1	Equipment with direct connection to mains		N/A
F.3.3.2	Equipment without direct connection to mains		P
F.3.3.3	Nature of supply voltage	See the marking plate for details	—
F.3.3.4	Rated voltage	See the marking plate for details	—
F.3.3.5	Rated frequency	N/A	—
F.3.3.6	Rated current or rated power	See the marking plate for details	—
F.3.3.7	Equipment with multiple supply connections	No multiple supply connection	N/A
F.3.4	Voltage setting device	No such device	N/A
F.3.5	Terminals and operating devices		N/A
F.3.5.1	Mains appliance outlet and socket-outlet markings.....	No mains appliance outlet	N/A
F.3.5.2	Switch position identification marking	Not such switch	N/A
F.3.5.3	Replacement fuse identification and rating markings.....		N/A
F.3.5.4	Replacement battery identification marking	Not such battery	N/A
F.3.5.5	Terminal marking location		N/A
F.3.6	Equipment markings related to equipment classification		N/A
F.3.6.1	Class I Equipment		N/A
F.3.6.1.1	Protective earthing conductor terminal		N/A
F.3.6.1.2	Neutral conductor terminal		N/A
F.3.6.1.3	Protective bonding conductor terminals		N/A
F.3.6.2	Class II equipment (IEC60417-5172)		N/A
F.3.6.2.1	Class II equipment with or without functional earth		N/A
F.3.6.2.2	Class II equipment with functional earth terminal marking		N/A
F.3.7	Equipment IP rating marking	IP20, no need to marking	—
F.3.8	External power supply output marking		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
F.3.9	Durability, legibility and permanence of marking		P
F.3.10	Test for permanence of markings		P
F.4	Instructions		P
	a) Equipment for use in locations where children not likely to be present - marking		N/A
	b) Instructions given for installation or initial use		P
	c) Equipment intended to be fastened in place		N/A
	d) Equipment intended for use only in restricted access area		N/A
	e) Audio equipment terminals classified as ES3 and other equipment with terminals marked in accordance F.3.6.1		N/A
	f) Protective earthing employed as safeguard		N/A
	g) Protective earthing conductor current exceeding ES 2 limits		N/A
	h) Symbols used on equipment		N/A
	i) Permanently connected equipment not provided with all-pole mains switch		N/A
	j) Replaceable components or modules providing safeguard function		N/A
F.5	Instructional safeguards		P
	Where "instructional safeguard" is referenced in the test report it specifies the required elements, location of marking and/or instruction	Provided in user manual.	P
G	COMPONENTS		P
G.1	Switches		N/A
G.1.1	General requirements		N/A
G.1.2	Ratings, endurance, spacing, maximum load		N/A
G.2	Relays		N/A
G.2.1	General requirements		N/A
G.2.2	Overload test		N/A
G.2.3	Relay controlling connectors supply power		N/A
G.2.4	Mains relay, modified as stated in G.2		N/A
G.3	Protection Devices		N/A
G.3.1	Thermal cut-offs		N/A
G.3.1.1a) &b)	Thermal cut-outs separately approved according to IEC 60730 with conditions indicated in a) & b)		N/A
G.3.1.1c)	Thermal cut-outs tested as part of the equipment as indicated in c)		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
G.3.1.2	Thermal cut-off connections maintained and secure		N/A
G.3.2	Thermal links		N/A
G.3.2.1a)	Thermal links separately tested with IEC 60691		N/A
G.3.2.1b)	Thermal links tested as part of the equipment		N/A
	Aging hours (H)		—
	Single Fault Condition		—
	Test Voltage (V) and Insulation Resistance (Ω). :		—
G.3.3	PTC Thermistors		N/A
G.3.4	Overcurrent protection devices		N/A
G.3.5	Safeguards components not mentioned in G.3.1 to G.3.5		N/A
G.3.5.1	Non-resettable devices suitably rated and marking provided		N/A
G.3.5.2	Single faults conditions.....	(See appended Table B.4)	N/A
G.4	Connectors		N/A
G.4.1	Spacings		N/A
G.4.2	Mains connector configuration		N/A
G.4.3	Plug is shaped that insertion into mains socket-outlets or appliance coupler is unlikely		N/A
G.5	Wound Components		P
G.5.1	Wire insulation in wound components.....		N/A
G.5.1.2 a)	Two wires in contact inside wound component, angle between 45° and 90°		N/A
G.5.1.2 b)	Construction subject to routine testing		N/A
G.5.2	Endurance test on wound components		N/A
G.5.2.1	General test requirements		N/A
G.5.2.2	Heat run test		N/A
	Time (s)		—
	Temperature (°C)		—
G.5.2.3	Wound Components supplied by mains		N/A
G.5.3	Transformers		N/A
G.5.3.1	Requirements applied (IEC61204-7, IEC61558-1/-2, and/or IEC62368-1)		N/A
	Position.....		—
	Method of protection		—
G.5.3.2	Insulation		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Protection from displacement of windings		—
G.5.3.3	Overload test	(See appended table B.3)	N/A
G.5.3.3.1	Test conditions		N/A
G.5.3.3.2	Winding Temperatures testing in the unit		N/A
G.5.3.3.3	Winding Temperatures - Alternative test method		N/A
G.5.4	Motors		P
G.5.4.1	General requirements	Stepper motors used	P
	Position	Inside	—
G.5.4.2	Test conditions		N/A
G.5.4.3	Running overload test		N/A
G.5.4.4	Locked-rotor overload test		N/A
	Test duration (days)		—
G.5.4.5	Running overload test for d.c. motors in secondary circuits		N/A
G.5.4.5.2	Tested in the unit		N/A
	Electric strength test (V)		—
G.5.4.5.3	Tested on the Bench - Alternative test method; test time (h)		N/A
	Electric strength test (V)		—
G.5.4.6	Locked-rotor overload test for d.c. motors in secondary circuits		N/A
G.5.4.6.2	Tested in the unit		N/A
	Maximum Temperature		N/A
	Electric strength test (V)		N/A
G.5.4.6.3	Tested on the bench - Alternative test method; test time (h)		N/A
	Electric strength test (V)		N/A
G.5.4.7	Motors with capacitors		N/A
G.5.4.8	Three-phase motors		N/A
G.5.4.9	Series motors		N/A
	Operating voltage		—
G.6	Wire Insulation		N/A
G.6.1	General		N/A
G.6.2	Solvent-based enamel wiring insulation		N/A
G.7	Mains supply cords		N/A
G.7.1	General requirements		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Type.....:		—
	Rated current (A).....:		—
	Cross-sectional area (mm ²), (AWG) :		—
G.7.2	Compliance and test method		N/A
G.7.3	Cord anchorages and strain relief for non-detachable power supply cords		N/A
G.7.3.2	Cord strain relief		N/A
G.7.3.2.1	Requirements		N/A
	Strain relief test force (N):		—
G.7.3.2.2	Strain relief mechanism failure		N/A
G.7.3.2.3	Cord sheath or jacket position, distance (mm).....:		—
G.7.3.2.4	Strain relief comprised of polymeric material		N/A
G.7.4	Cord Entry:		N/A
G.7.5	Non-detachable cord bend protection		N/A
G.7.5.1	Requirements		N/A
G.7.5.2	Mass (g):		—
	Diameter (m):		—
	Temperature (°C):		—
G.7.6	Supply wiring space		N/A
G.7.6.2	Stranded wire		N/A
G.7.6.2.1	Test with 8 mm strand		N/A
G.8	Varistors		N/A
G.8.1	General requirements		N/A
G.8.2	Safeguard against shock		N/A
G.8.3	Safeguard against fire		N/A
G.8.3.2	Varistor overload test:		N/A
G.8.3.3	Temporary overvoltage:		N/A
G.9	Integrated Circuit (IC) Current Limiters		N/A
G.9.1 a)	Manufacturer defines limit at max. 5A.		N/A
G.9.1 b)	Limiters do not have manual operator or reset		N/A
G.9.1 c)	Supply source does not exceed 250 VA:		—
G.9.1 d)	IC limiter output current (max. 5A):		—
G.9.1 e)	Manufacturers' defined drift:		—
G.9.2	Test Program 1		N/A
G.9.3	Test Program 2		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
G.9.4	Test Program 3		N/A
G.10	Resistors		N/A
G.10.1	General requirements		N/A
G.10.2	Resistor test		N/A
G.10.3	Test for resistors serving as safeguards between the mains and an external circuit consisting of a coaxial cable		N/A
G.10.3.1	General requirements		N/A
G.10.3.2	Voltage surge test		N/A
G.10.3.3	Impulse test		N/A
G.11	Capacitor and RC units		N/A
G.11.1	General requirements		N/A
G.11.2	Conditioning of capacitors and RC units		N/A
G.11.3	Rules for selecting capacitors		N/A
G.12	Optocouplers		N/A
	Optocouplers comply with IEC 60747-5-5:2007 Spacing or Electric Strength Test (specify option and test results)		N/A
	Type test voltage V _{ini}		—
	Routine test voltage, V _{ini,b}		—
G.13	Printed boards		P
G.13.1	General requirements		P
G.13.2	Uncoated printed boards		P
G.13.3	Coated printed boards		N/A
G.13.4	Insulation between conductors on the same inner surface		N/A
	Compliance with cemented joint requirements (Specify construction)		—
G.13.5	Insulation between conductors on different surfaces		N/A
	Distance through insulation		N/A
	Number of insulation layers (pcs)		—
G.13.6	Tests on coated printed boards		N/A
G.13.6.1	Sample preparation and preliminary inspection		N/A
G.13.6.2a)	Thermal conditioning		N/A
G.13.6.2b)	Electric strength test		N/A
G.13.6.2c)	Abrasion resistance test		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
G.14	Coating on components terminals		N/A
G.14.1	Requirements		N/A
G.15	Liquid filled components		N/A
G.15.1	General requirements		N/A
G.15.2	Requirements		N/A
G.15.3	Compliance and test methods		N/A
G.15.3.1	Hydrostatic pressure test		N/A
G.15.3.2	Creep resistance test		N/A
G.15.3.3	Tubing and fittings compatibility test		N/A
G.15.3.4	Vibration test		N/A
G.15.3.5	Thermal cycling test		N/A
G.15.3.6	Force test		N/A
G.15.4	Compliance		N/A
G.16	IC including capacitor discharge function (ICX)		N/A
a)	Humidity treatment in accordance with sc 5.4.8 – 120 hours		N/A
b)	Impulse test using circuit 2 with U_c = to transient voltage		N/A
C1)	Application of ac voltage at 110% of rated voltage for 2.5 minutes		N/A
C2)	Test voltage		—
D1)	10,000 cycles on and off using capacitor with smallest capacitance resistor with largest resistance specified by manufacturer		N/A
D2)	Capacitance		—
D3)	Resistance		—
H	CRITERIA FOR TELEPHONE RINGING SIGNALS		N/A
H.1	General		N/A
H.2	Method A		N/A
H.3	Method B		N/A
H.3.1	Ringing signal		N/A
H.3.1.1	Frequency (Hz)		—
H.3.1.2	Voltage (V)		—
H.3.1.3	Cadence; time (s) and voltage (V)		—
H.3.1.4	Single fault current (mA):		—
H.3.2	Tripping device and monitoring voltage		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
H.3.2.1	Conditions for use of a tripping device or a monitoring voltage complied with		N/A
H.3.2.2	Tripping device		N/A
H.3.2.3	Monitoring voltage (V)		—
J	INSULATED WINDING WIRES FOR USE WITHOUT INTERLEAVED INSULATION		N/A
	General requirements		N/A
K	SAFETY INTERLOCKS		N/A
K.1	General requirements		N/A
K.2	Components of safety interlock safeguard mechanism		N/A
K.3	Inadvertent change of operating mode		N/A
K.4	Interlock safeguard override		N/A
K.5	Fail-safe		N/A
	Compliance		N/A
K.6	Mechanically operated safety interlocks		N/A
K.6.1	Endurance requirement		N/A
K.6.2	Compliance and Test method		N/A
K.7	Interlock circuit isolation		N/A
K.7.1	Separation distance for contact gaps & interlock circuit elements (type and circuit location)		N/A
K.7.2	Overload test, Current (A)		N/A
K.7.3	Endurance test		N/A
K.7.4	Electric strength test		N/A
L	DISCONNECT DEVICES		N/A
L.1	General requirements		N/A
L.2	Permanently connected equipment		N/A
L.3	Parts that remain energized		N/A
L.4	Single phase equipment		N/A
L.5	Three-phase equipment		N/A
L.6	Switches as disconnect devices		N/A
L.7	Plugs as disconnect devices		N/A
L.8	Multiple power sources		N/A
M	EQUIPMENT CONTAINING BATTERIES AND THEIR PROTECTION CIRCUITS		P
M.1	General requirements		P
M.2	Safety of batteries and their cells		P
M.2.1	Requirements		P

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
M.2.2	Compliance and test method (identify method) .. :	Rechargeable Lithium-ion polymer battery and cell comply with IEC 62133	P
M.3	Protection circuits		P
M.3.1	Requirements		P
M.3.2	Tests		P
	- Overcharging of a rechargeable battery		P
	- Unintentional charging of a non-rechargeable battery		N/A
	- Reverse charging of a rechargeable battery		N/A
	- Excessive discharging rate for any battery		P
M.3.3	Compliance	(See appended Tables and Annex M.3 and M.4)	P
M.4	Additional safeguards for equipment containing secondary lithium battery		P
M.4.1	General	Rechargeable Lithium-ion polymer battery used	P
M.4.2	Charging safeguards		P
M.4.2.1	Charging operating limits		P
M.4.2.2a)	Charging voltage, current and temperature	(See appended table M.4.2)	—
M.4.2.2 b)	Single faults in charging circuitry	(See appended table M.4.2)	—
M.4.3	Fire Enclosure	Plastic enclosure comply with V-0	P
M.4.4	Endurance of equipment containing a secondary lithium battery		P
M.4.4.2	Preparation		P
M.4.4.3	Drop and charge/discharge function tests		P
	Drop	Voltage difference less than 5%	P
	Charge	Operated normally and all safeguards were effective	P
	Discharge	Operated normally and all safeguards were effective	P
M.4.4.4	Charge-discharge cycle test		P
M.4.4.5	Result of charge-discharge cycle test	Operated normally	P
M.5	Risk of burn due to short circuit during carrying	Battery without exposed bare conductive terminals	N/A
M.5.1	Requirement		N/A
M.5.2	Compliance and Test Method (Test of P.2.3)		N/A
M.6	Prevention of short circuits and protection from other effects of electric current		P

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
M.6.1	Short circuits		P
M.6.1.1	General requirements	(See appended table 5.4.2, 5.4.3)	P
M.6.1.2	Test method to simulate an internal fault	Considered	P
M.6.1.3	Compliance (Specify M.6.1.2 or alternative method)	Internal faults considered in approved battery, external faults considered in this standard	P
M.6.2	Leakage current (mA)		N/A
M.7	Risk of explosion from lead acid and NiCd batteries	No such batteries	N/A
M.7.1	Ventilation preventing explosive gas concentration		N/A
M.7.2	Compliance and test method		N/A
M.8	Protection against internal ignition from external spark sources of lead acid batteries	No such batteries	N/A
M.8.1	General requirements		N/A
M.8.2	Test method		N/A
M.8.2.1	General requirements		N/A
M.8.2.2	Estimation of hypothetical volume V_z (m ³ /s).....		—
M.8.2.3	Correction factors.....		—
M.8.2.4	Calculation of distance d (mm)		—
M.9	Preventing electrolyte spillage	Not stationary equipment	N/A
M.9.1	Protection from electrolyte spillage		N/A
M.9.2	Tray for preventing electrolyte spillage		N/A
M.10	Instructions to prevent reasonably foreseeable misuse (Determination of compliance: inspection, data review; or abnormal testing)	Provided in user manual	P
N	ELECTROCHEMICAL POTENTIALS		N/A
	Metal(s) used		—
O	MEASUREMENT OF CREEPAGE DISTANCES AND CLEARANCES		N/A
	Figures O.1 to O.20 of this Annex applied		—
P	SAFEGUARDS AGAINST ENTRY OF FOREIGN OBJECTS AND SPILLAGE OF INTERNAL LIQUIDS		N/A
P.1	General requirements	No openings	N/A
P.2.2	Safeguards against entry of foreign object		N/A
	Location and Dimensions (mm)		—
P.2.3	Safeguard against the consequences of entry of foreign object		N/A
P.2.3.1	Safeguards against the entry of a foreign object		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
	Openings in transportable equipment		N/A
	Transportable equipment with metalized plastic parts		N/A
P.2.3.2	Openings in transportable equipment in relation to metallized parts of a barrier or enclosure (identification of supplementary safeguard)		N/A
P.3	Safeguards against spillage of internal liquids		N/A
P.3.1	General requirements		N/A
P.3.2	Determination of spillage consequences		N/A
P.3.3	Spillage safeguards		N/A
P.3.4	Safeguards effectiveness		N/A
P.4	Metallized coatings and adhesive securing parts		N/A
P.4.2 a)	Conditioning testing		N/A
	Tc (°C).....		—
	Tr (°C)		—
	Ta (°C).....		—
P.4.2 b)	Abrasion testing		N/A
P.4.2 c)	Mechanical strength testing		N/A
Q	CIRCUITS INTENDED FOR INTERCONNECTION WITH BUILDING WIRING		N/A
Q.1	Limited power sources		N/A
Q.1.1 a)	Inherently limited output		N/A
Q.1.1 b)	Impedance limited output		N/A
	- Regulating network limited output under normal operating and simulated single fault condition		N/A
Q.1.1 c)	Overcurrent protective device limited output		N/A
Q.1.1 d)	IC current limiter complying with G.9		N/A
Q.1.2	Compliance and test method		N/A
Q.2	Test for external circuits – paired conductor cable		N/A
	Maximum output current (A)		—
	Current limiting method.....		—
R	LIMITED SHORT CIRCUIT TEST		N/A
R.1	General requirements		N/A
R.2	Determination of the overcurrent protective device and circuit		N/A
R.3	Test method Supply voltage (V) and short-circuit current (A).		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
S	TESTS FOR RESISTANCE TO HEAT AND FIRE		N/A
S.1	Flammability test for fire enclosures and fire barrier materials of equipment where the steady state power does not exceed 4 000 W		N/A
	Samples, material		—
	Wall thickness (mm)		—
	Conditioning (°C)		—
	Test flame according to IEC 60695-11-5 with conditions as set out		N/A
	- Material not consumed completely		N/A
	- Material extinguishes within 30s		N/A
	- No burning of layer or wrapping tissue		N/A
S.2	Flammability test for fire enclosure and fire barrier integrity		N/A
	Samples, material		—
	Wall thickness (mm)		—
	Conditioning (°C)		—
	Test flame according to IEC 60695-11-5 with conditions as set out		N/A
	Test specimen does not show any additional hole		N/A
S.3	Flammability test for the bottom of a fire enclosure		N/A
	Samples, material		—
	Wall thickness (mm)		—
	Cheesecloth did not ignite		N/A
S.4	Flammability classification of materials		N/A
S.5	Flammability test for fire enclosure materials of equipment with a steady-state power exceeding 4000 W		N/A
	Samples, material		—
	Wall thickness (mm)		—
	Conditioning (test condition), (°C)		—
	Test flame according to IEC 60695-11-20 with conditions as set out		N/A
	After every test specimen was not consumed completely		N/A
	After fifth flame application, flame extinguished within 1 min		N/A

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
T	MECHANICAL STRENGTH TESTS		P
T.1	General requirements		P
T.2	Steady force test, 10 N	(See appended table T.2)	P
T.3	Steady force test, 30 N		N/A
T.4	Steady force test, 100 N	(See appended table T.4)	P
T.5	Steady force test, 250 N		N/A
T.6	Enclosure impact test		N/A
	Fall test		N/A
	Swing test		N/A
T.7	Drop test	(See appended table T.7)	P
T.8	Stress relief test	(See appended table T.8)	P
T.9	Impact Test (glass)		N/A
T.9.1	General requirements		N/A
T.9.2	Impact test and compliance		N/A
	Impact energy (J).....		—
	Height (m)		—
T.10	Glass fragmentation test		N/A
T.11	Test for telescoping or rod antennas		N/A
	Torque value (Nm)		—
U	MECHANICAL STRENGTH OF CATHODE RAY TUBES (CRT) AND PROTECTION AGAINST THE EFFECTS OF IMPLOSION		N/A
U.1	General requirements		N/A
U.2	Compliance and test method for non-intrinsically protected CRTs		N/A
U.3	Protective Screen.....		N/A
V	DETERMINATION OF ACCESSIBLE PARTS (FINGERS, PROBES AND WEDGES)		P
V.1	Accessible parts of equipment		P
V.2	Accessible part criterion		P

IEC 62368-1					
Clause	Requirement + Test		Result - Remark		Verdict
4.1.2	TABLE: List of critical components				P
Object / part No.	Manufacturer/ trademark	Type / model	Technical data	Standard	Mark(s) of conformity ¹
Plastic enclosure	CHI MEI CORPORATION	PA-765A(+)	V-0, 80°C, thickness: min. 1.0mm	UL 94	UL E56070
PCB	GOLDENMAX INTERNATIONAL TECHNOLOGY LTD	GF532	V-0, 130°C	UL 796	UL E224772
(Alternative)	Interchangeable	Interchangeabl e	Min. V-0, min.130°C	UL 796	UL
Motor	Shenzhen Jinfeng Precision Machinery Electronics Co., Ltd	JF15BY	Stepper motors, 5VDC, 5.5Ω±10%	EN 62368-1	Tested with appliance
Battery pack	Xiamen Lujiang Technology Co., Ltd.	INR18500	Li-ion Battery; 3.7VDC, 1200mAh	IEC 62133-2	TUV SUD
-Cell	Jiangxi Dongteng Lithium Co., Ltd.	INR18500- 1.2Ah	3.7VDC, 1200mAh	IEC 62133-2	TÜV SUD
-Wiring	SHENZHEN XINRUI ELECTRIC PRODUCTS CO LTD	1571	22AWG, 80°C, 30Vac	UL 758	UL E477322
(Alternative)	Interchangeable	Interchangeabl e	22AWG, 80°C, 30Vac	UL 758	UL
Supplementary information:					
¹) Provided evidence ensures the agreed level of compliance. See OD-CB2039. License available upon request.					

4.8.4, 4.8.5	TABLE: Lithium coin/button cell batteries mechanical tests			N/A
(The following mechanical tests are conducted in the sequence noted.)				
4.8.4.2	TABLE: Stress Relief test			—
Part		Material	Oven Temperature (°C)	Comments
-		-	-	-
4.8.4.3	TABLE: Battery replacement test			—
Battery part no. :				—
Battery Installation/withdrawal		Battery Installation/Removal Cycle		Comments
		1		-

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
		2	-
		3	-
		4	-
		5	-
		6	-
		7	-
		8	-
		9	-
		10	-
4.8.4.4	TABLE: Drop test		—
Impact Area	Drop Distance	Drop No.	Observations
-	-	-	-
-	-	-	-
-	-	-	-
4.8.4.5	TABLE: Impact		—
Impacts per surface	Surface tested	Impact energy (Nm)	Comments
-	-	-	-
-	-	-	-
-	-	-	-
4.8.4.6	TABLE: Crush test		—
Test position	Surface tested	Crushing Force (N)	Duration force applied (s)
--	--	--	--
--	--	--	--
Supplementary information:			
4.8.5	TABLE: Lithium coin/button cell batteries mechanical test result		N/A
Test position	Surface tested	Force (N)	Duration force applied (s)
-	-	-	-
Supplementary information:			

5.2	Table: Classification of electrical energy sources	P
5.2.2.2 – Steady State Voltage and Current conditions		

IEC 62368-1							
Clause		Requirement + Test		Result - Remark		Verdict	
No.	Supply Voltage	Location (e.g. circuit designation)	Test conditions	Parameters			ES Class
				U (Vrms or Vpk)	I (Apk or Arms)	Hz	
1	5VDC *	Input circuit	Normal	--	--	--	ES1
			Abnormal	--	--	--	
			Single fault – SC/OC	--	--	--	
2	Full battery	Battery pack	Normal	4.26	--	DC	ES1
			Abnormal: Overload	--	--	--	
			Single fault	--	--	--	
5.2.2.3 - Capacitance Limits							
No.	Supply Voltage	Location (e.g. circuit designation)	Test conditions	Parameters		ES Class	
				Capacitance, nF	Upk (V)		
--	--	--	Normal	--	--	--	
			Abnormal	--	--		
			Single fault – SC/OC	--	--		
5.2.2.4 - Single Pulses							
No.	Supply Voltage	Location (e.g. circuit designation)	Test conditions	Parameters			ES Class
				Duration (ms)	Upk (V)	Ipk (mA)	
--	--	--	Normal	--	--	--	--
			Abnormal	--	--	--	
			Single fault – SC/OC	--	--	--	
5.2.2.5 - Repetitive Pulses							
No.	Supply Voltage	Location (e.g. circuit designation)	Test conditions	Parameters			ES Class
				Off time (ms)	Upk (V)	Ipk (mA)	
--	--	--	Normal	--	--	--	--
			Abnormal	--	--	--	
			Single fault – SC/OC	--	--	--	
Test Conditions: Normal – Abnormal - Supplementary information: SC=Short Circuit, OC=Open Circuit							

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict

*: Power by external power supply considered as class ES1.

5.4.1.4, 6.3.2, 9.0, B.2.6	TABLE: Temperature measurements						P
	Supply voltage (V)	5VDC 1)	4.3VDC 2)	--	--	—	
	Ambient T _{min} (°C)	25.0	25.0	--	--	—	
	Ambient T _{max} (°C)	25.0	25.0	--	--	—	
	T _{ma} (°C)	25.0	25.0	--	--	—	
Maximum measured temperature T of part/at:		T (°C)				Allowed T _{max} (°C)	
PCB near U1		55.0	51.8	--	--	130	
PCB near U4		66.4	50.5	--	--	130	
Lead wire		34.8	50.5	--	--	80	
Battery surface		35.4	51.4	--	--	50/60*	
Motor		30.5	58.2	--	--	90	
Enclosure inside		27.1	39.6	--	--	Ref.	
Enclosure outside		25.7	39.2	--	--	48	
Ambient		25.0	25.0	--	--	-	
Supplementary information:							
1): Charging by DC source through Type-C port with an full discharged battery.							
2): Discharging (normal working) with fully charged battery.							
*: Battery limit was 50°C when battery was charged, battery limit was 60°C when battery was discharged.							
Temperature T of winding:	t ₁ (°C)	R ₁ (Ω)	t ₂ (°C)	R ₂ (Ω)	T (°C)	Allowed T _{max} (°C)	Insulation class
--	--	--	--	--	--	--	--
Supplementary information:							

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict

5.4.1.10.2	TABLE: Vicat softening temperature of thermoplastics		N/A
Penetration (mm)..... :	--		—
Object/ Part No./Material	Manufacturer/t rademark	T softening (°C)	
--	--	--	
Supplementary information:			

5.4.1.10.3	TABLE: Ball pressure test of thermoplastics			N/A
Allowed impression diameter (mm)		≤ 2 mm		—
Object/Part No./Material	Manufacturer/trademark	Test temperature (°C)	Impression diameter (mm)	
--	--	--	--	
Supplementary information:				

5.4.2.2, 5.4.2.4 and 5.4.3	TABLE: Minimum Clearances/Creepage distance						N/A
Clearance (cl) and creepage distance (cr) at/of/between:	Up (V)	U r.m.s. (V)	Frequency (kHz) ¹	Required cl (mm)	cl (mm) ²	Required ³ cr (mm)	cr (mm)
-	-	-	-	-	-	-	-
Supplementary information:							
Note 1: Only for frequency above 30 kHz							
Note 2: See table 5.4.2.4 if this is based on electric strength test							
Note 3: Provide Material Group IIIb							

5.4.2.3	TABLE: Minimum Clearances distances using required withstand voltage				N/A
	Overvoltage Category (OV):				-
	Pollution Degree:				-
Clearance distanced between:		Required withstand voltage	Required cl (mm)	Measured cl (mm)	
--		--	--	--	
Supplementary information:					

5.4.2.4	TABLE: Clearances based on electric strength test			N/A
Test voltage applied between:	Required cl (mm)	Test voltage (kV) peak/ r.m.s. / d.c.	Breakdown Yes / No	

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
--	--	--	--
Supplementary information:			

5.4.4.2, 5.4.4.5 c) 5.4.4.9	TABLE: Distance through insulation measurements					N/A
Distance through insulation di at/of:	Peak voltage (V)	Frequency (kHz)	Material	Required DTI (mm)	DTI (mm)	
--	--	--	--	--	--	
Supplementary information:						

5.4.9	TABLE: Electric strength tests			N/A
Test voltage applied between:		Voltage shape (AC, DC)	Test voltage (V)	Breakdown Yes / No
Functional:				
--	--	--	--	
Basic/supplementary:				
--	--	--	--	
Reinforced:				
--	--	--	--	
Routine Tests:				
--	--	--	--	
Supplementary information:				

5.5.2.2	TABLE: Stored discharge on capacitors					N/A
Supply Voltage (V), Hz	Test Location	Operating Condition (N, S)	Switch position On or off	Measured Voltage (after 2 seconds)	ES Classification	
--	--	--	--	--	--	
Supplementary information:						

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
X-capacitors installed for testing are: ☐ bleeding resistor rating: ☐ ICX: Notes: A. Test Location: Phase to Neutral; Phase to Phase; Phase to Earth; and/or Neutral to Earth B. Operating condition abbreviations: N – Normal operating condition (e.g., normal operation, or open fuse); S –Single fault condition			

5.6.6.2	TABLE: Resistance of protective conductors and terminations				N/A
Accessible part	Test current (A)	Duration (min)	Voltage drop (V)	Resistance (Ω)	
--	--	--	--	--	
Supplementary information:					

5.7.2.2, 5.7.4	TABLE: Earthed accessible conductive part		N/A
Supply voltage:			—
Location	Test conditions specified in 6.1 of IEC 60990 or Fault Condition No in IEC 60990 clause 6.2.2.1 through 6.2.2.8, except for 6.2.2.7	Touch current (mA)	
	1	--	
	2*	--	
	3	--	
	4	--	
	5	--	
	6	--	
	8	--	
Supplementary Information:			
Notes: [1] Supply voltage is the anticipated maximum Touch Voltage [2] Earthed neutral conductor [Voltage differences less than 1% or more] [3] Specify method used for measurement as described in IEC 60990 sub-clause 4.3 [4] IEC60990, sub-clause 6.2.2.7, Fault 7 not applicable. [5] (*) IEC60990, sub-clause 6.2.2.2 is not applicable if switch or disconnect device (e.g., appliance coupler) provided.			

IEC 62368-1					
Clause	Requirement + Test			Result - Remark	Verdict
6.2.2	Table: Electrical power sources (PS) measurements for classification				P
Source	Description	Measurement	Max Power after 3 s	Max Power after 5 s ^{*)}	PS Classification
DC Input	--	Power (W) :	--	--	PS2 ^
		V _A (V) :	--	--	
		I _A (A) :	--	--	
Battery cell #	Normal	Power (W) :	31.24	31.24	PS2
		V _A (V) :	2.75	2.75	
		I _A (A) :	11.36	11.36	
Supplementary Information:					
(*) Measurement taken only when limits at 3 seconds exceed PS1 limits #: Power measurement for worst-case fault. &: Power measurement for worst-case power source fault. ^ The unit supplied by PS2 external power supply.					

6.2.3.1	Table: Determination of Potential Ignition Sources (Arcing PIS)				N/A
Location		Open circuit voltage After 3 s (V _p)	Measured r.m.s current (I _{rms})	Calculated value (V _p x I _{rms})	Arcing PIS? Yes / No
--		--	--	--	--
Supplementary information: No arcing PIS					
An Arcing PIS requires a minimum of 50 V (peak) a.c. or d.c. An Arcing PIS is established when the product of the open circuit voltage (V _p) and normal operating condition rms current (I _{rms}) is greater than 15.					

6.2.3.2	Table: Determination of Potential Ignition Sources (Resistive PIS)				P
Circuit Location (x-y)	Operating Condition (Normal / Describe Single Fault)	Measured wattage or VA During first 30 s (W / VA)	Measured wattage or VA After 30 s (W / VA)	Protective Circuit, Regulator, or PTC Operated? Yes / No (Comment)	Resistive PIS? Yes/No
All circuits	--	--	--	--	--
Supplementary Information:					
A combination of voltmeter, VA and ammeter I _A may be used instead of a wattmeter. If a separate voltmeter and ammeter are used, the product of (V _A x I _A) is used to determine Resistive PIS classification. A Resistive PIS: (a) dissipates more than 15 W, measured after 30 s of normal operation, <u>or</u> (b) under single fault conditions has either a power exceeding 100 W measured immediately after the introduction of the fault if electronic circuits, regulators or PTC devices are used, or has an available power exceeding 15 W measured 30 s after introduction of the fault.					

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict

8.5.5	TABLE: High Pressure Lamp		N/A
Description		Values	Energy Source Classification
Lamp type.....:			—
Manufacturer			—
Cat no.:			—
Pressure (cold) (MPa).....:			MS_
Pressure (operating) (MPa)			MS_
Operating time (minutes)			—
Explosion method			—
Max particle length escaping enclosure (mm) .:			MS_
Max particle length beyond 1 m (mm).....:			MS_
Overall result			
Supplementary information:			

B.2.5	TABLE: Input test							P
U (V)	Hz	I (A)	I rated (A)	P (W)	P rated (W)	Fuse No	I fuse (A)	Condition/status
Charging by DC source through Type-C port with an full discharged battery.								
5VDC	--	0.57	1.0	--	--	--	--	Power by DC power source. Battery charging voltage and current: 4.19V / 0.54A
Discharging(normal working) with fully charged battery								
4.3VDC	--	--	--	--	--	--	--	Battery discharging current: 2.74A
Supplementary information:								

B.3	TABLE: Abnormal operating condition tests							N/A
Ambient temperature (°C)							See below	—
Power source for EUT: Manufacturer, model/type, output rating ...:							--	—
Component No.	Abnormal Condition	Supply voltage, (V)	Test time (ms)	Fuse no.	Fuse current, (A)	T-couple	Temp. (°C)	Observation
-	-	--	-	-	-	-	-	-
Supplementary information:								

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict

Test table is provided to record abnormal and fault conditions for all applicable energy sources including Thermal burn injury. Column "Abnormal/Fault." Specify if test condition by indicating "Abnormal" then the condition for a Clause B.3 test or "Single Fault" then the condition for Clause B.4.

B.4 TABLE: Fault condition tests								P
Ambient temperature (°C)						25.0		—
Power source for EUT: Manufacturer, model/type, output rating .:						--		—
Component No.	Fault Condition	Supply voltage, (V)	Test time (ms)	Fuse no.	Fuse current, (A)	T-couple	Temp. (°C)	Observation
Charging with an full discharged battery.								
U4 pin 4-5	SC	5VDC	7h	--	--	Type-K	Battery surface: 37.2 Motor: 32.2 Enclosure outside: 26.7 Ambient: 25.0	Normal operation. charging current increase. Battery cell charging max. voltage/ current: 4.27V/ 1.13A
U4 pin 2-7	SC	5VDC	7h	--	--	--	--	Normal operation. Battery cell charging max. voltage/ current: 4.22V/ 0.83A
C4 (battery board)	SC	5VDC	7h	--	--	--	--	Unit Shutdown, no damaged, no hazard. Battery cell charging max. voltage/ current: 3.61V/ 0.22A
Q1 D-S (battery board)	SC	5VDC	7h	--	--	--	--	Normal operation. Battery cell charging max. voltage/ current: 4.22V/ 0.54A
Discharging with fully charged battery								
U4 pin 5-7	SC	Full charger battery	10min	--	--	--	--	Normal operation. Battery cell discharging max. voltage/ current: 4.23V/ 2.64A

IEC 62368-1									
Clause	Requirement + Test					Result - Remark			Verdict
Q3 pin D-S	SC	Full charger battery	3h	--	--	Type-K	Battery surface: 51.5 Motor: 58.7 Enclosure outside: 39.7 Ambient: 25.0	Normal operation. Battery cell discharging max. voltage/ current: 4.19V/ 3.83A	
C4 (battery board)	SC	Full charger battery	10min	--	--	--	--	Unit Shutdown, no damaged, no hazard. Battery cell discharging max. voltage/ current: 4.19V/ 0A	
Q1 D-S (battery board)	SC	Full charger battery	10min	--	--	--	--	Normal operation. Battery cell discharging max. voltage/ current: 4.17V/ 2.77A	
Battery Cell	SC	Full charger battery	10min	--	--	--	--	No explosion, no chemical leaks, no damaged, no hazards.	
Supplementary information:									
SC: short circuit. 1) Temperature limits under the fault condition: Enclosure outside limit is 58°C; Motor limit is 140°C Battery limit was 50°C when battery was charged, battery limit was 60°C when battery was discharged.									

Annex M.3	TABLE: Batteries								P
The tests of Annex M are applicable only when appropriate battery data is not available									P
Is it possible to install the battery in a reverse polarity position? :							No		P
	Non-rechargeable batteries			Rechargeable batteries					
	Discharging		Un-intentional charging	Charging		Discharging		Reversed charging	
	Meas. current	Manuf. Specs.		Meas. current	Manuf. Specs.	Meas. current	Manuf. Specs.	Meas. current	Manuf. Specs.
1) I _{max} in normal condition	--	--	--	0.54	1.2	2.74	4.0	--	--
2) I _{max} in fault U4 pin 4-5 SC	--	--	--	1.13	1.2	--	--	--	--
3) I _{max} in fault Q3 pin D-S SC	--	--	--	--	--	3.83	4.0	--	--

IEC 62368-1			
Clause	Requirement + Test	Result - Remark	Verdict
Test results:			Verdict
- Chemical leaks		No	P
- Explosion of the battery		No	P
- Emission of flame or expulsion of molten metal		No	P
- Electric strength tests of equipment after completion of tests		--	N/A
Supplementary information:			

Annex M.4	Table: Additional safeguards for equipment containing secondary lithium batteries					P
Battery/Cell No.	Test conditions	Measurements			Observation	
		U (VDC)	I (A)	Temp (°C)		
INR18500	Normal charging	4.17	0.54	35.4	Unit operated normally, no explosion, no chemical leaks, no damaged, no hazards.	
	Single fault –SC U4 pin 4-5	4.27	1.13	37.2	Unit operated normally, Normal operation, charging current increase, no explosion, no chemical leaks, no damaged, no hazards.	
Supplementary Information:						
Battery identification	Charging at T _{lowest} (°C)	Observation	Charging at T _{highest} (°C)	Observation		
INR18500-1.2Ah	0	Battery charge current: 0A	45	Battery charge current: 0A		
Supplementary Information:						
The battery cell charging voltage, charging current and temperature limits: 4.3V, 1.2A and 50°C.						

IEC 62368-1						
Clause	Requirement + Test			Result - Remark		Verdict
Annex Q.1	TABLE: Circuits intended for interconnection with building wiring (LPS)					N/A
Note: Measured UOC (V) with all load circuits disconnected:						
Output Circuit	Components	U _{oc} (V)	I _{sc} (A)		S (VA)	
			Meas.	Limit	Meas.	Limit
-	-	-	-	-	-	-
Supplementary Information:						
SC=Short circuit.						

T.2, T.3, T.4, T.5	TABLE: Steady force test					P
Part/Location	Material	Thickness (mm)	Force (N)	Test Duration (sec)	Observation	
All internal components	--	--	10	5	No damaged, no hazards	
Top of enclosure	Plastic	2.0	100	5	No damaged, no hazards	
Side of enclosure	Plastic	2.0	100	5	No damaged, no hazards	
Bottom of enclosure	Plastic	2.0	100	5	No damaged, no hazards	
Supplementary information:						

T.6, T.9	TABLE: Impact tests				N/A
Part/Location	Material	Thickness (mm)	Vertical distance (mm)	Observation	
-	-	-	-	-	
-	-	-	-	-	
Supplementary information:					

T.7	TABLE: Drop tests				P
Part/Location	Material	Thickness (mm)	Drop Height (mm)	Observation	
Top of enclosure	Plastic	2.0	1000	No damaged, no hazards	
Side of enclosure	Plastic	2.0	1000	No damaged, no hazards	

IEC 62368-1				
Clause	Requirement + Test			Verdict
Bottom of enclosure	Plastic	2.0	1000	No damaged, no hazards
Supplementary information:				

T.8	TABLE: Stress relief test					P
Part/Location	Material	Thickness (mm)	Oven Temperature (°C)	Duration (h)	Observation	
Unit	Plastic	2.0	70	7	No damaged, no hazards	
Supplementary information:						

Attachment No. 1

IEC62368_1D - ATTACHMENT																																										
Clause	Requirement + Test			Result - Remark		Verdict																																				
ATTACHMENT TO TEST REPORT IEC 62368-1 EUROPEAN GROUP DIFFERENCES AND NATIONAL DIFFERENCES (Audio/video, information and communication technology equipment - Part 1: Safety requirements)																																										
Differences according to : EN 62368-1:2014+A11:2017																																										
Attachment Form No. : EU_GD_IEC62368_1D_II																																										
Attachment Originator : Nemko AS																																										
Master Attachment..... : Date 2021-02-04																																										
Copyright © 2021 IEC System for Conformity Testing and Certification of Electrical Equipment (IECEE), Geneva, Switzerland. All rights reserved.																																										
	CENELEC COMMON MODIFICATIONS (EN)					-																																				
	Clauses, subclauses, notes, tables, figures and annexes which are additional to those in IEC 62368-1:2014 are prefixed “Z”.					-																																				
CONTENTS	Add the following annexes: Annex ZA (normative) Normative references to international publications with their corresponding European publications Annex ZB (normative) Special national conditions Annex ZC (informative) A-deviations Annex ZD (informative) IEC and CENELEC code designations for flexible cords					P																																				
	Delete all the “country” notes in the reference document (IEC 62368-1:2014) according to the following list: <table><tr><td>0.2.1</td><td>Note</td><td>1</td><td>Note 3</td><td>4.1.15</td><td>Note</td></tr><tr><td>4.7.3</td><td>Note 1 and 2</td><td>5.2.2.2</td><td>Note</td><td>5.4.2.3.2.2 Table 13</td><td>Note c</td></tr><tr><td>5.4.2.3.2.4</td><td>Note 1 and 3</td><td>5.4.2.5</td><td>Note 2</td><td>5.4.5.1</td><td>Note</td></tr><tr><td>5.5.2.1</td><td>Note</td><td>5.5.6</td><td>Note</td><td>5.6.4.2.1</td><td>Note 2 and 3</td></tr><tr><td>5.7.5</td><td>Note</td><td>5.7.6.1</td><td>Note 1 and 2</td><td>10.2.1 Table 39</td><td>Note 2, 3 and 4</td></tr><tr><td>10.5.3</td><td>Note 2</td><td>10.6.2.1</td><td>Note 3</td><td>F.3.3.6</td><td>Note 3</td></tr></table>					0.2.1	Note	1	Note 3	4.1.15	Note	4.7.3	Note 1 and 2	5.2.2.2	Note	5.4.2.3.2.2 Table 13	Note c	5.4.2.3.2.4	Note 1 and 3	5.4.2.5	Note 2	5.4.5.1	Note	5.5.2.1	Note	5.5.6	Note	5.6.4.2.1	Note 2 and 3	5.7.5	Note	5.7.6.1	Note 1 and 2	10.2.1 Table 39	Note 2, 3 and 4	10.5.3	Note 2	10.6.2.1	Note 3	F.3.3.6	Note 3	P
0.2.1	Note	1	Note 3	4.1.15	Note																																					
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5.7.5	Note	5.7.6.1	Note 1 and 2	10.2.1 Table 39	Note 2, 3 and 4																																					
10.5.3	Note 2	10.6.2.1	Note 3	F.3.3.6	Note 3																																					
	For special national conditions, see Annex ZB.					P																																				
1	Add the following note: NOTE Z1 The use of certain substances in electrical and electronic equipment is restricted within the EU: see Directive 2011/65/EU.					N/A																																				

Attachment No. 1

IEC62368_1D - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
4.Z1	Add the following new subclause after 4.9: To protect against excessive current, short-circuits and earth faults in circuits connected to an a.c. mains, protective devices shall be included either as integral parts of the equipment or as parts of the building installation, subject to the following, a), b) and c): a) except as detailed in b) and c), protective devices necessary to comply with the requirements of B.3.1 and B.4 shall be included as parts of the equipment; b) for components in series with the mains input to the equipment such as the supply cord, appliance coupler, r.f.i. filter and switch, short-circuit and earth fault protection may be provided by protective devices in the building installation; c) it is permitted for pluggable equipment type B or permanently connected equipment, to rely on dedicated overcurrent and short-circuit protection in the building installation, provided that the means of protection, e.g. fuses or circuit breakers, is fully specified in the installation instructions. If reliance is placed on protection in the building installation, the installation instructions shall so state, except that for pluggable equipment type A the building installation shall be regarded as providing protection in accordance with the rating of the wall socket outlet.		N/A
5.4.2.3.2.4	Add the following to the end of this subclause: The requirement for interconnection with external circuit is in addition given in EN 50491-3:2009.		N/A
10.2.1	Add the following to ^{c)} and ^{d)} in table 39: For additional requirements, see 10.5.1.		N/A

Attachment No. 1

IEC62368_1D - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
10.5.1	Add the following after the first paragraph: <i>For RS 1 compliance is checked by measurement under the following conditions:</i> <i>In addition to the normal operating conditions, all controls adjustable from the outside by hand, by any object such as a tool or a coin, and those internal adjustments or presets which are not locked in a reliable manner, are adjusted so as to give maximum radiation whilst maintaining an intelligible picture for 1 h, at the end of which the measurement is made.</i> NOTE Z1 Soldered joints and paint lockings are examples of adequate locking. <i>The dose-rate is determined by means of a radiation monitor with an effective area of 10 cm², at any point 10 cm from the outer surface of the apparatus.</i> <i>Moreover, the measurement shall be made under fault conditions causing an increase of the high-voltage, provided an intelligible picture is maintained for 1 h, at the end of which the measurement is made.</i> <i>For RS1, the dose-rate shall not exceed 1 µSv/h taking account of the background level.</i> NOTE Z2 These values appear in Directive 96/29/Euratom of 13 May 1996.		N/A
10.6.1	Add the following paragraph to the end of the subclause: EN 71-1:2011, 4.20 and the related tests methods and measurement distances apply.		N/A
10.Z1	Add the following new subclause after 10.6.5. 10.Z1 Non-ionizing radiation from radio frequencies in the range 0 to 300 GHz The amount of non-ionizing radiation is regulated by European Council Recommendation 1999/519/EC of 12 July 1999 on the limitation of exposure of the general public to electromagnetic fields (0 Hz to 300 GHz). For intentional radiators, ICNIRP guidelines should be taken into account for Limiting Exposure to Time-Varying Electric, Magnetic, and Electromagnetic Fields (up to 300 GHz). For hand-held and body-mounted devices, attention is drawn to EN 50360 and EN 50566		N/A
G.7.1	Add the following note: NOTE Z1 The harmonized code designations corresponding to the IEC cord types are given in Annex ZD.		N/A

Attachment No. 1

IEC62368_1D - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
Bibliography	Add the following standards: Add the following notes for the standards indicated: IEC 60130-9 NOTE Harmonized as EN 60130-9. IEC 60269-2 NOTE Harmonized as HD 60269-2. IEC 60309-1 NOTE Harmonized as EN 60309-1. IEC 60364 NOTE some parts harmonized in HD 384/HD 60364 series. IEC 60601-2-4 NOTE Harmonized as EN 60601-2-4. IEC 60664-5 NOTE Harmonized as EN 60664-5. IEC 61032:1997 NOTE Harmonized as EN 61032:1998 (not modified). IEC 61508-1 NOTE Harmonized as EN 61508-1. IEC 61558-2-1 NOTE Harmonized as EN 61558-2-1. IEC 61558-2-4 NOTE Harmonized as EN 61558-2-4. IEC 61558-2-6 NOTE Harmonized as EN 61558-2-6. IEC 61643-1 NOTE Harmonized as EN 61643-1. IEC 61643-21 NOTE Harmonized as EN 61643-21. IEC 61643-311 NOTE Harmonized as EN 61643-311. IEC 61643-321 NOTE Harmonized as EN 61643-321. IEC 61643-331 NOTE Harmonized as EN 61643-331.		P
ZB	ANNEX ZB, SPECIAL NATIONAL CONDITIONS (EN)		P
4.1.15	Denmark, Finland, Norway and Sweden To the end of the subclause the following is added: Class I pluggable equipment type A intended for connection to other equipment or a network shall, if safety relies on connection to reliable earthing or if surge suppressors are connected between the network terminals and accessible parts, have a marking stating that the equipment shall be connected to an earthed mains socket-outlet. The marking text in the applicable countries shall be as follows: In Denmark: "Apparatets stikprop skal tilsluttes en stikkontakt med jord som giver forbindelse til stikproppens jord." In Finland: "Laite on liitettävä suojakoskettimilla varustettuun pistorasiaan" In Norway: "Apparatet må tilkoples jordet stikkontakt" In Sweden: "Apparaten skall anslutas till jordat uttag"		N/A

Attachment No. 1

IEC62368_1D - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
4.7.3	United Kingdom To the end of the subclause the following is added: The torque test is performed using a socket-outlet complying with BS 1363, and the plug part shall be assessed to the relevant clauses of BS 1363. Also see Annex G.4.2 of this annex		N/A
5.2.2.2	Denmark After the 2nd paragraph add the following: A warning (marking safeguard) for high touch current is required if the touch current exceeds the limits of 3,5 mA a.c. or 10 mA d.c.		N/A

Attachment No. 1

IEC62368_1D - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
5.4.11.1 and Annex G	Finland and Sweden To the end of the subclause the following is added: For separation of the telecommunication network from earth the following is applicable: If this insulation is solid, including insulation forming part of a component, it shall at least consist of either • two layers of thin sheet material, each of which shall pass the electric strength test below, or • one layer having a distance through insulation of at least 0,4 mm, which shall pass the electric strength test below. If this insulation forms part of a semiconductor component (e.g. an optocoupler), there is no distance through insulation requirement for the insulation consisting of an insulating compound completely filling the casing, so that clearances and creepage distances do not exist, if the component passes the electric strength test in accordance with the compliance clause below and in addition • passes the tests and inspection criteria of 5.4.8 with an electric strength test of 1,5 kV multiplied by 1,6 (the electric strength test of 5.4.9 shall be performed using 1,5 kV), and • is subject to routine testing for electric strength during manufacturing, using a test voltage of 1,5kV. It is permitted to bridge this insulation with a capacitor complying with EN 60384-14:2005, subclass Y2. A capacitor classified Y3 according to EN 60384-14:2005, may bridge this insulation under the following conditions: • the insulation requirements are satisfied by having a capacitor classified Y3 as defined by EN 60384-14, which in addition to the Y3 testing, is tested with an impulse test of 2,5 kV defined in 5.4.11; • the additional testing shall be performed on all the test specimens as described in EN 60384-14; the impulse test of 2,5 kV is to be performed before the endurance test in EN 60384-14, in the sequence of tests as described in EN 60384-14.		N/A
5.5.2.1	Norway After the 3rd paragraph the following is added: Due to the IT power system used, capacitors are required to be rated for the applicable line-to-line voltage (230 V).		N/A

Attachment No. 1

IEC62368_1D - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
5.5.6	Finland, Norway and Sweden To the end of the subclause the following is added: Resistors used as basic safeguard or bridging basic insulation in class I pluggable equipment type A shall comply with G.10.1 and the test of G.10.2.		N/A
5.6.1	Denmark Add to the end of the subclause Due to many existing installations where the socket-outlets can be protected with fuses with higher rating than the rating of the socket-outlets the protection for pluggable equipment type A shall be an integral part of the equipment. <i>Justification:</i> In Denmark an existing 13 A socket outlet can be protected by a 20 A fuse.		N/A
5.6.4.2.1	Ireland and United Kingdom After the indent for pluggable equipment type A , the following is added: – the protective current rating is taken to be 13 A, this being the largest rating of fuse used in the mains plug.		N/A
5.6.5.1	To the second paragraph the following is added: The range of conductor sizes of flexible cords to be accepted by terminals for equipment with a rated current over 10 A and up to and including 13 A is: 1,25 mm ² to 1,5 mm ² in cross-sectional area.		N/A
5.7.5	Denmark To the end of the subclause the following is added: The installation instruction shall be affixed to the equipment if the protective conductor current exceeds the limits of 3,5 mA a.c. or 10 mA d.c.		N/A

Attachment No. 1

IEC62368_1D - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
5.7.6.1	Norway and Sweden To the end of the subclause the following is added: The screen of the television distribution system is normally not earthed at the entrance of the building and there is normally no equipotential bonding system within the building. Therefore the protective earthing of the building installation needs to be isolated from the screen of a cable distribution system. It is however accepted to provide the insulation external to the equipment by an adapter or an interconnection cable with galvanic isolator, which may be provided by a retailer, for example. The user manual shall then have the following or similar information in Norwegian and Swedish language respectively, depending on in what country the equipment is intended to be used in: “Apparatus connected to the protective earthing of the building installation through the mains connection or through other apparatus with a connection to protective earthing – and to a television distribution system using coaxial cable, may in some circumstances create a fire hazard. Connection to a television distribution system therefore has to be provided through a device providing electrical isolation below a certain frequency range (galvanic isolator, see EN 60728-11)” NOTE In Norway, due to regulation for CATV-installations, and in Sweden, a galvanic isolator shall provide electrical insulation below 5 MHz. The insulation shall withstand a dielectric strength of 1,5 kV r.m.s., 50 Hz or 60 Hz, for 1 min. Translation to Norwegian (the Swedish text will also be accepted in Norway): “Apparater som er koplet til beskyttelsesjord via nettplugg og/eller via annet jordtilkoplet utstyr – og er tilkoplet et koaksialbasert kabel-TV nett, kan forårsake brannfare. For å unngå dette skal det ved tilkopling av apparater til kabel-TV nett installeres en galvanisk isolator mellom apparatet og kabel-TV nettet.” Translation to Swedish: ”Apparater som är kopplad till skyddsjord via jordat vägguttag och/eller via annan utrustning och samtidigt är kopplad till kabel-TV nät kan i vissa fall medföra risk för brand. För att undvika detta skall vid anslutning av apparaten till kabel-TV nät galvanisk isolator finnas mellan apparaten och kabel-TV nätet.”		N/A

Attachment No. 1

IEC62368_1D - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
5.7.6.2	Denmark To the end of the subclause the following is added: The warning (marking safeguard) for high touch current is required if the touch current or the protective current exceed the limits of 3,5 mA .		N/A
B.3.1 and B.4	Ireland and United Kingdom The following is applicable: To protect against excessive currents and short-circuits in the primary circuit of direct plug-in equipment, tests according to Annexes B.3.1 and B.4 shall be conducted using an external miniature circuit breaker complying with EN 60898-1, Type B, rated 32A. If the equipment does not pass these tests, suitable protective devices shall be included as an integral part of the direct plug-in equipment, until the requirements of Annexes B.3.1 and B.4 are met		N/A
G.4.2	Denmark To the end of the subclause the following is added: Supply cords of single phase appliances having a rated current not exceeding 13 A shall be provided with a plug according to DS 60884-2-D1:2011. CLASS I EQUIPMENT provided with socket-outlets with earth contacts or which are intended to be used in locations where protection against indirect contact is required according to the wiring rules shall be provided with a plug in accordance with standard sheet DK 2-1a or DK 2-5a. If a single-phase equipment having a RATED CURRENT exceeding 13 A or if a poly-phase equipment is provided with a supply cord with a plug, this plug shall be in accordance with the standard sheets DK 6-1a in DS 60884-2-D1 or EN 60309-2. Mains socket outlets intended for providing power to Class II apparatus with a rated current of 2,5 A shall be in accordance DS 60884-2-D1:2011 standard sheet DKA 1-4a. Other current rating socket outlets shall be in compliance with Standard Sheet DKA 1-3a or DKA 1-1c. Mains socket-outlets with earth shall be in compliance with DS 60884-2-D1:2011 Standard Sheet DK 1-3a, DK 1-1c, DK1-1d, DK 1-5a or DK 1-7a <i>Justification:</i> Heavy Current Regulations, Section 6c		N/A

Attachment No. 1

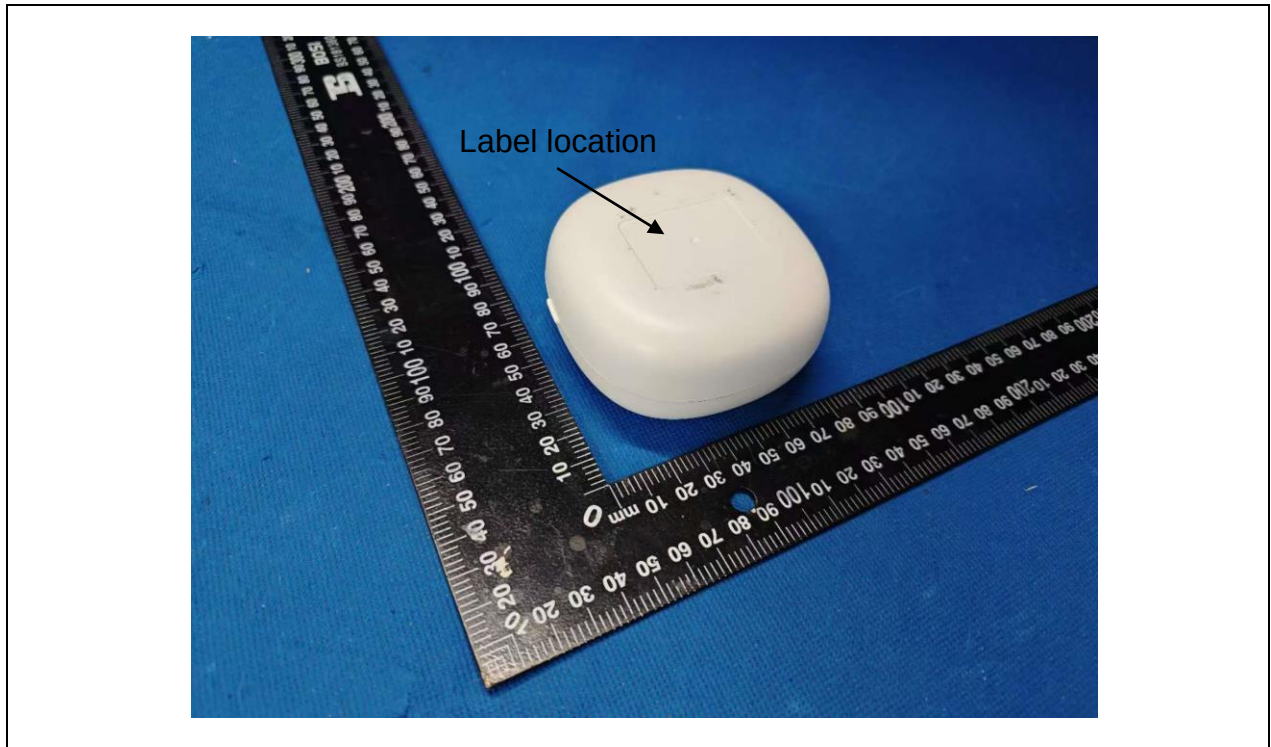
IEC62368_1D - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
G.4.2	United Kingdom To the end of the subclause the following is added: The plug part of direct plug-in equipment shall be assessed to BS 1363: Part 1, 12.1, 12.2, 12.3, 12.9, 12.11, 12.12, 12.13, 12.16, and 12.17, except that the test of 12.17 is performed at not less than 125 °C. Where the metal earth pin is replaced by an Insulated Shutter Opening Device (ISOD), the requirements of clauses 22.2 and 23 also apply.		N/A
G.7.1	United Kingdom To the first paragraph the following is added: Equipment which is fitted with a flexible cable or cord and is designed to be connected to a mains socket conforming to BS 1363 by means of that flexible cable or cord shall be fitted with a 'standard plug' in accordance with the Plugs and Sockets etc (Safety) Regulations 1994, Statutory Instrument 1994 No. 1768, unless exempted by those regulations. NOTE "Standard plug" is defined in SI 1768:1994 and essentially means an approved plug conforming to BS 1363 or an approved conversion plug.		N/A
G.7.1	Ireland To the first paragraph the following is added: Apparatus which is fitted with a flexible cable or cord shall be provided with a plug in accordance with Statutory Instrument 525: 1997, "13 A Plugs and Conversion Adapters for Domestic Use Regulations: 1997. S.I. 525 provides for the recognition of a standard of another Member State which is equivalent to the relevant Irish Standard		N/A
G.7.2	Ireland and United Kingdom To the first paragraph the following is added: A power supply cord with a conductor of 1,25 mm ² is allowed for equipment which is rated over 10 A and up to and including 13 A.		N/A

Attachment No. 1

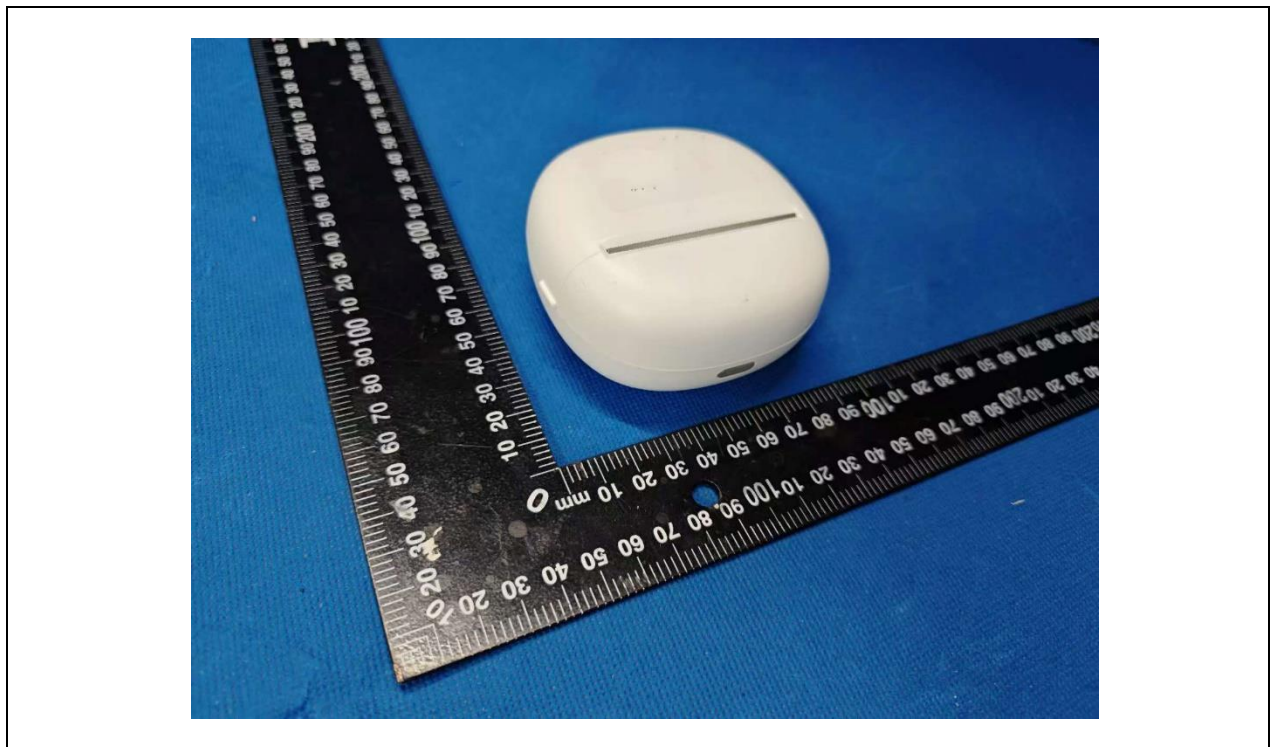
IEC62368_1D - ATTACHMENT			
Clause	Requirement + Test	Result - Remark	Verdict
ZC	ANNEX ZC, NATIONAL DEVIATIONS (EN)		N/A
10.5.2	Germany The following requirement applies: For the operation of any cathode ray tube intended for the display of visual images operating at an acceleration voltage exceeding 40 kV, authorization is required, or application of type approval (Bauartzulassung) and marking. <i>Justification:</i> German ministerial decree against ionizing radiation (Röntgenverordnung), in force since 2002-07-01, implementing the European Directive 96/29/EURATOM. NOTE Contact address: Physikalisch-Technische Bundesanstalt, Bundesallee 100, D-38116 Braunschweig, Tel.: Int +49-531-592-6320, Internet: http://www.ptb.de		N/A

Attachment No. 2

Details of: Outside view



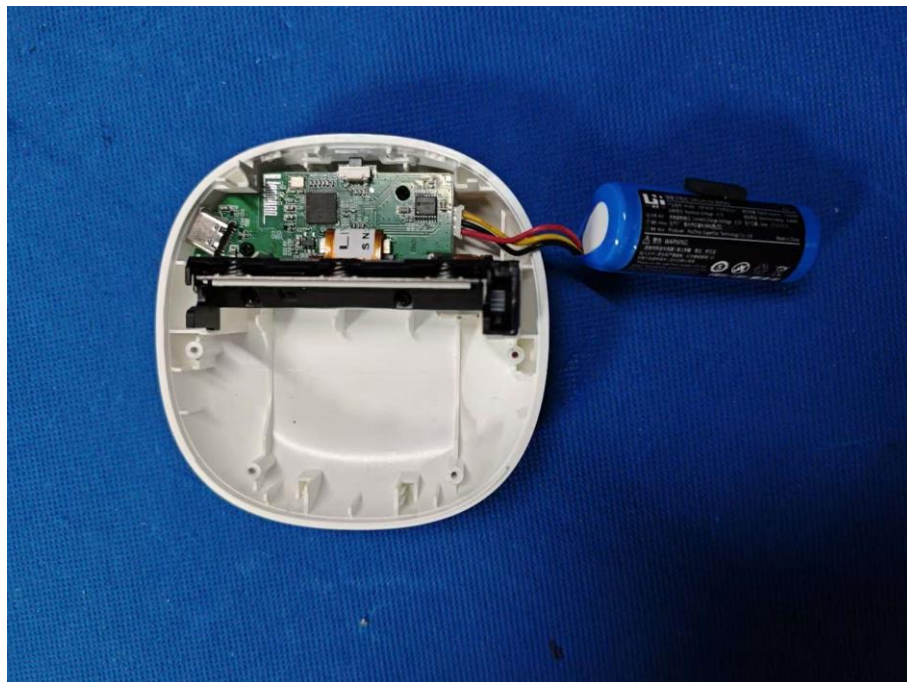
Details of: Outside view (Additional warning symbols are marked on the enclosure near sharp edges)



Details of: Internal view



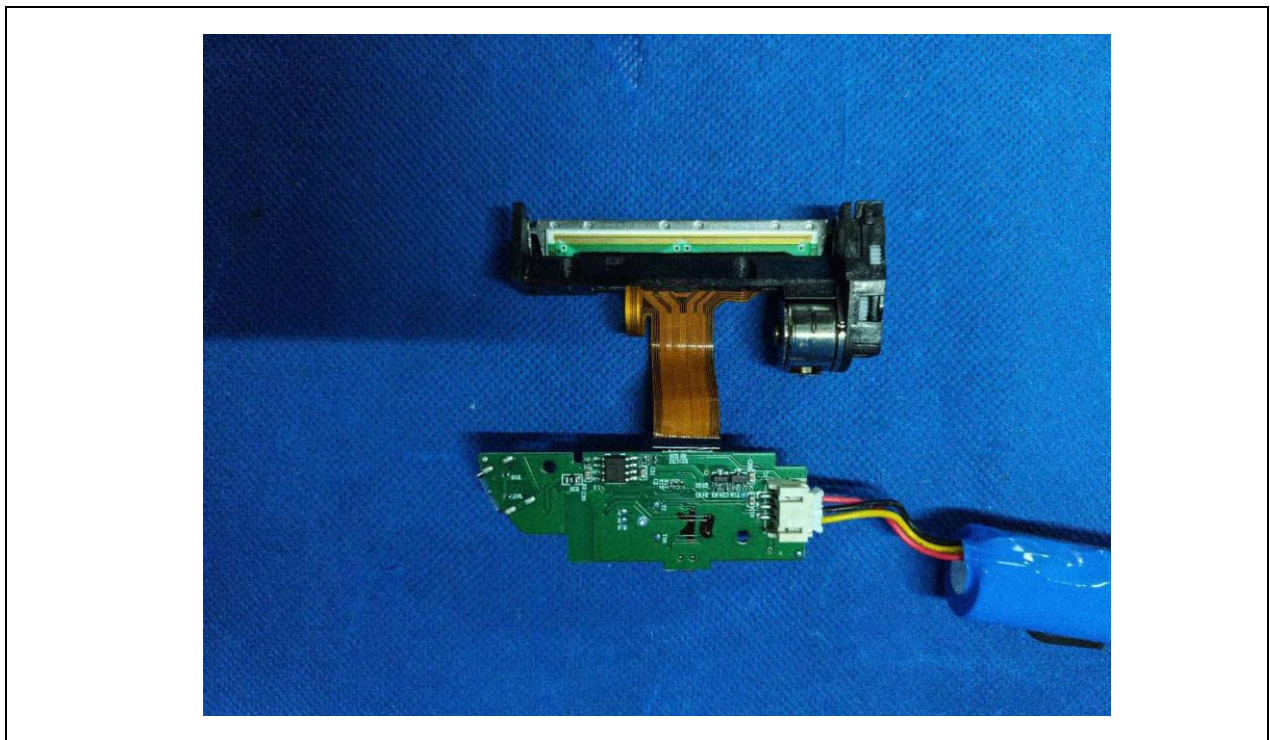
Details of: Internal view



Details of: Internal view

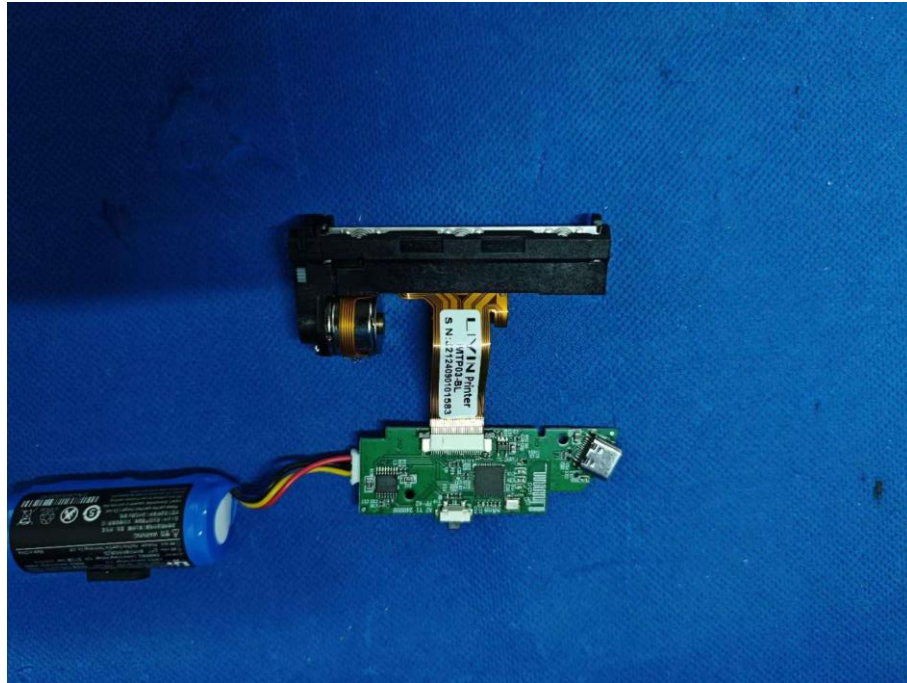


Details of: PCB view



Attachment No. 2

Details of: PCB view



Details of: Battery view



---End---