

Test Report

No.: SHAEC25001500545

Date: Feb 06, 2025

Page 1 of 7

Client Name: Changhong Plastics Group Imperial Plastics Co., Ltd

Client Address: 4999 Express Way, Xinwu Economic Development Zone, Wuhu, Anhui

Sample Name: Wire Joints

Client Ref. Information: CHS-P71/CHS-P72/CHS-P73/CHS-P74/CHS-P75
CHS-P1/CHS-P2
CHS-Φ3/CHS-Φ4/CHS-Φ5/CHS-Φ6/CHS-Φ7/CHS-Φ8/CHS-Φ10
CHS-A4/CHS-A5/CHS-A5.5/CHS-A6/CHS-A7.5
CHS-N71/CHS-N72/CHS-N73/CHS-N74/CHS-N75

Main Substance: PA66

The above sample(s) and information were provided by the client.

SGS Job No.: SHP25-002020

Sample Receiving Date: Jan 20, 2025

Testing Period: Jan 20, 2025 ~ Feb 05, 2025

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.

Tom Ni

Tom Ni
Approved Signatory

scan to see the report



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Test Report

No.: SHAEC25001500545

Date: Feb 06, 2025

Page 2 of 7

Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A32+A33+A34 4	SHA25-0015005-0010	White translucent solid + Red solid + Black solid

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU - Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method: With reference to IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017 and IEC 62321-12:2023, analysis was performed by ICP-OES/AAS, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	A32+A33+A34
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Cadmium (Cd)	100	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Polybrominated biphenyls (PBB)	1000	mg/kg	-	ND
Monobrominated biphenyl (MonoBB)	-	mg/kg	25	ND
Dibrominated biphenyl (DiBB)	-	mg/kg	25	ND
Tribrominated biphenyl (TriBB)	-	mg/kg	25	ND
Tetrabrominated biphenyl (TetraBB)	-	mg/kg	25	ND
Pentabrominated biphenyl (PentaBB)	-	mg/kg	25	ND
Hexabrominated biphenyl (HexaBB)	-	mg/kg	25	ND
Heptabrominated biphenyl (HeptaBB)	-	mg/kg	25	ND
Octabrominated biphenyl (OctaBB)	-	mg/kg	25	ND
Nonabrominated biphenyl (NonaBB)	-	mg/kg	25	ND
Decabrominated biphenyl (DecaBB)	-	mg/kg	25	ND
Polybrominated diphenyl ethers (PBDE)	1000	mg/kg	-	ND
Monobrominated diphenyl ether (MonoBDE)	-	mg/kg	25	ND
Dibrominated diphenyl ether (DiBDE)	-	mg/kg	25	ND
Tribrominated diphenyl ether (TriBDE)	-	mg/kg	25	ND
Tetrabrominated diphenyl ether (TetraBDE)	-	mg/kg	25	ND
Pentabrominated diphenyl ether (PentaBDE)	-	mg/kg	25	ND
Hexabrominated diphenyl ether (HexaBDE)	-	mg/kg	25	ND
Heptabrominated diphenyl ether (HeptaBDE)	-	mg/kg	25	ND



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Test Report

No.: SHAEC25001500545

Date: Feb 06, 2025

Page 3 of 7

Test Item(s)	Limit	Unit(s)	MDL	A32+A33+A34
Octabrominated diphenyl ether (OctaBDE)	-	mg/kg	25	ND
Nonabrominated diphenyl ether (NonaBDE)	-	mg/kg	25	ND
Decabrominated diphenyl ether (DecaBDE)	-	mg/kg	25	ND
Di-2-Ethyl Hexyl Phthalate (DEHP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate (BBP)	1000	mg/kg	50	ND
Dibutyl Phthalate (DBP)	1000	mg/kg	50	ND
Diisobutyl Phthalate (DIBP)	1000	mg/kg	50	ND

Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
- (3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

Test was conducted on composite of random parts of the item as per client's request. Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019.



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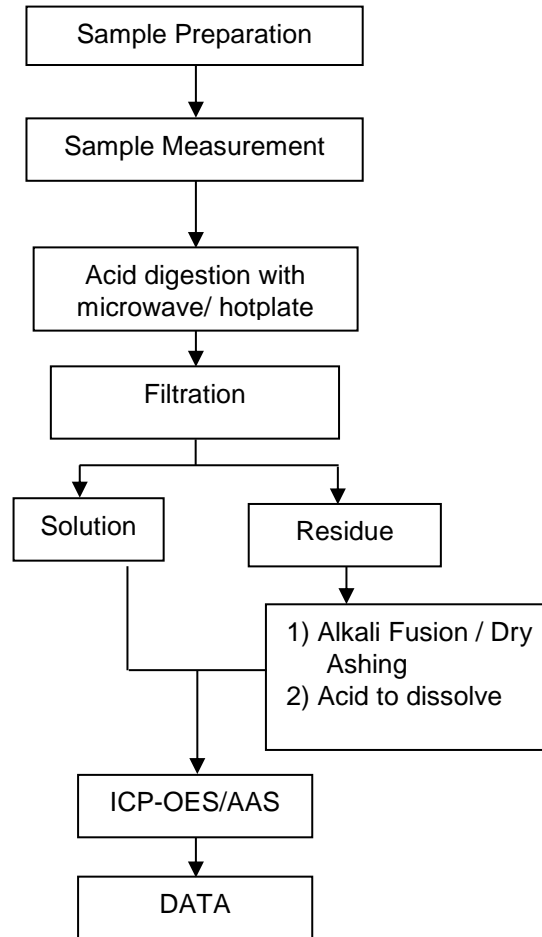
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Elements Testing Flow Chart

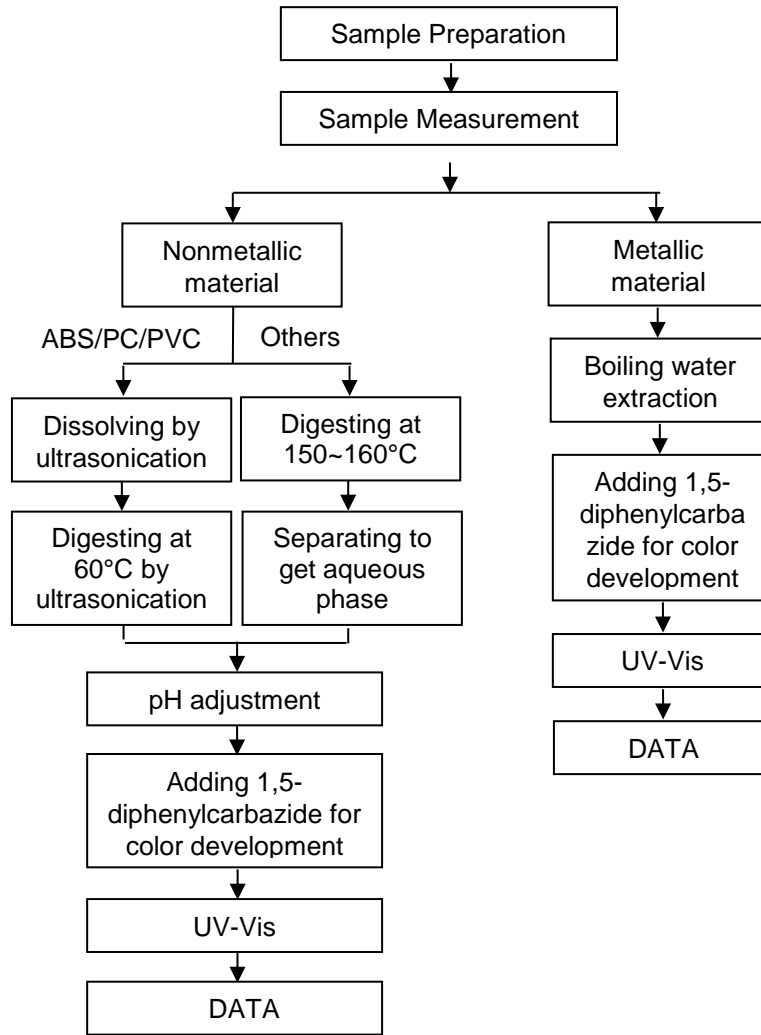
These samples were dissolved totally by pre-conditioning method according to below flow chart.



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Hexavalent Chromium (Cr(VI)) Testing Flow Chart

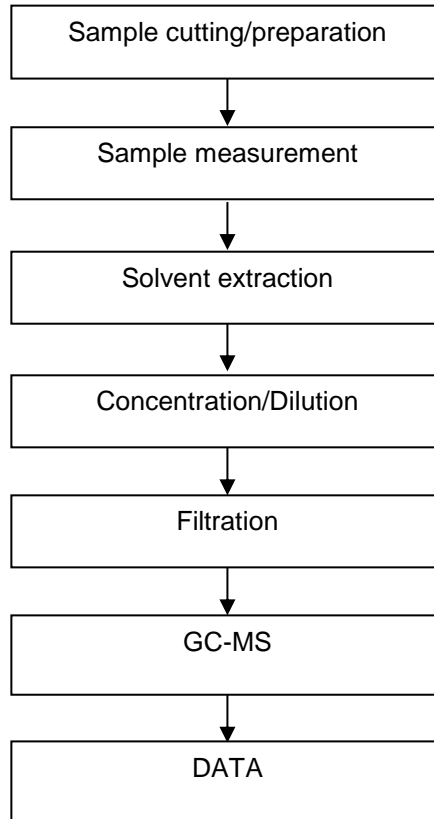


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PBB/PBDE/Phthalates Testing Flow Chart



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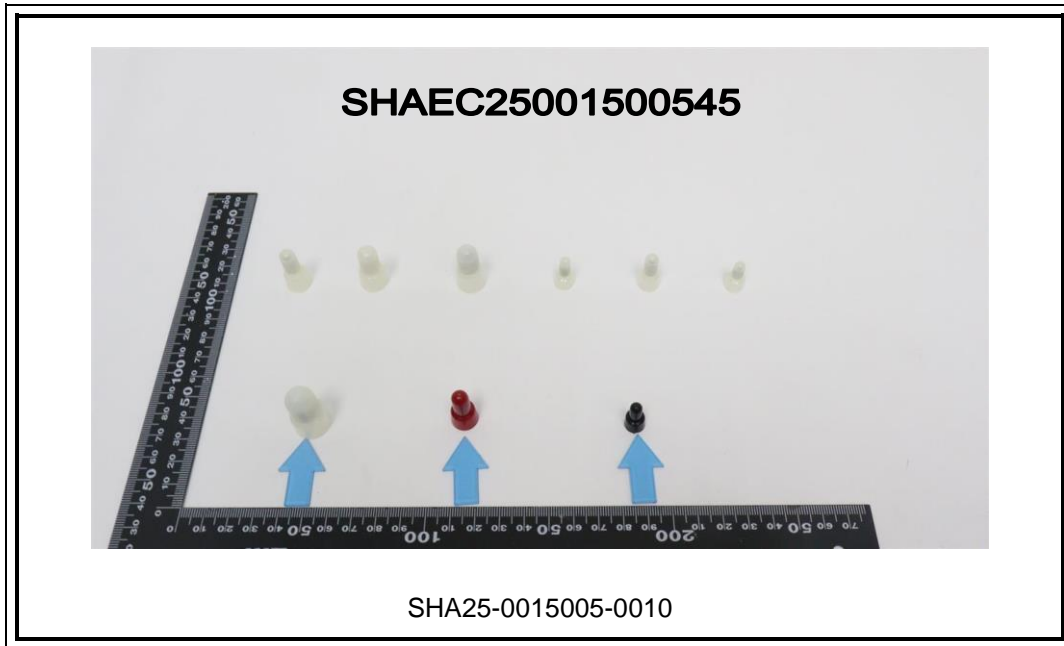
Test Report

No.: SHAEC25001500545

Date: Feb 06, 2025

Page 7 of 7

Sample Photo:



SGS authenticate the photo on original report only
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